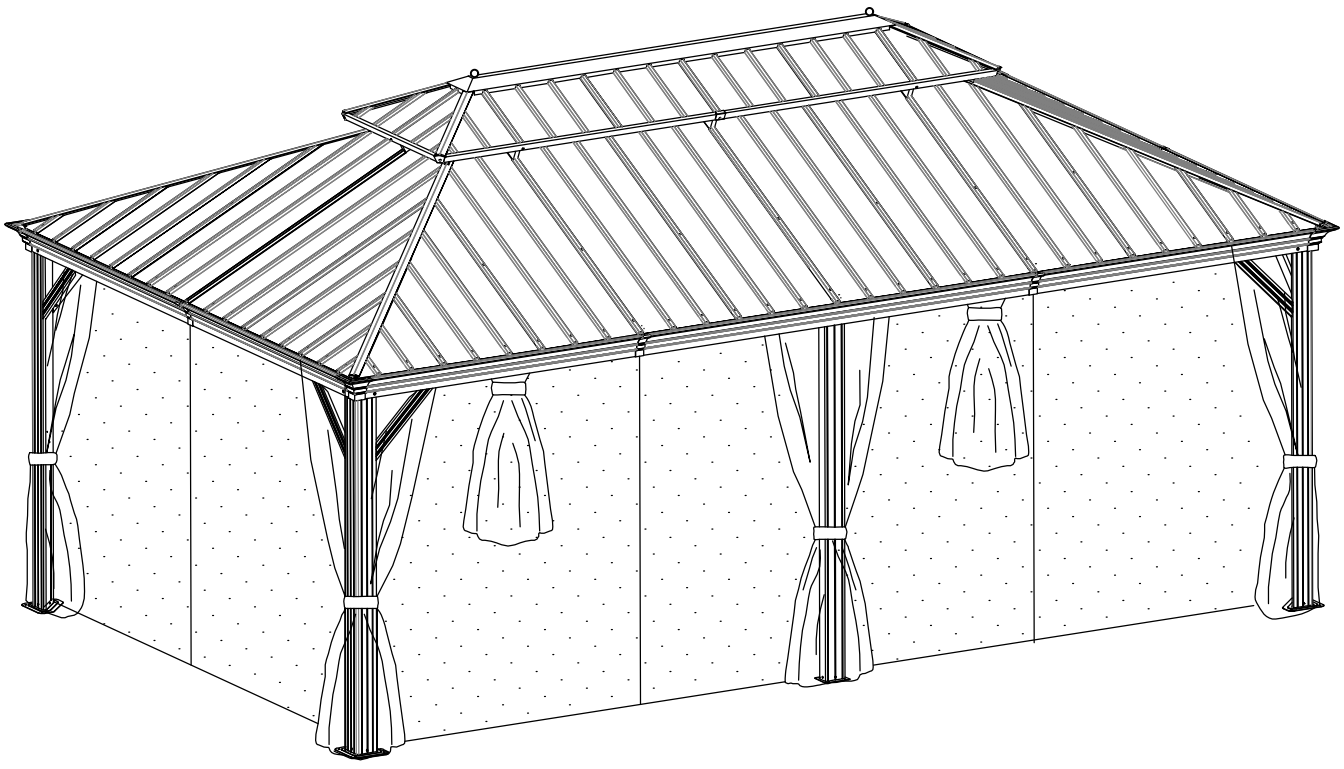
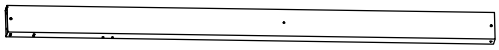
12 x 20FT

HWG20-038JS-2

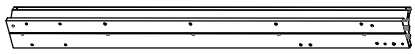




A 4x



A1 2x



B1 4x



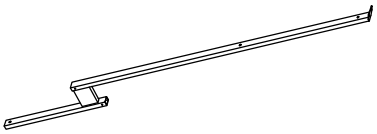
B2 4x



B7 2x



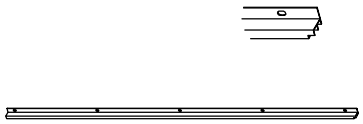
E 4x



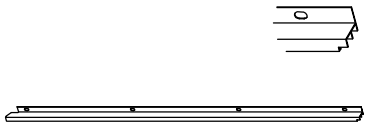
E1 2x



C1 4x



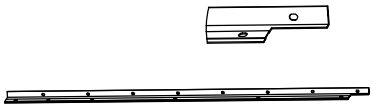
C2 4x



C7 2x



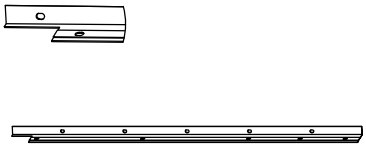
C8 2x



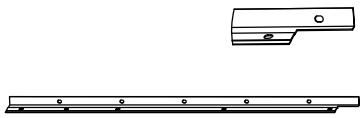
D1 4x



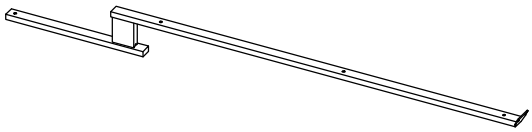
D2 4x



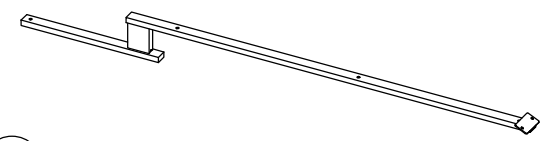
D7 2x



D8 2x



E2 4x
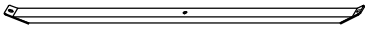


E3 2x

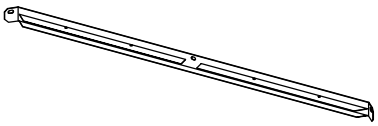


F1 8x

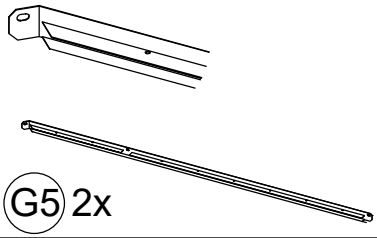
F3 4x



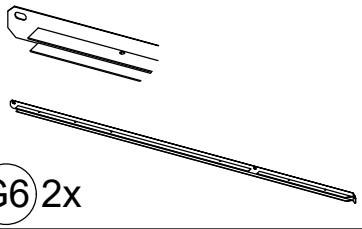
F5 3x



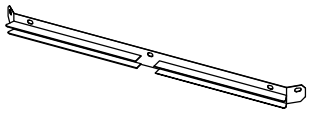
G1 2x



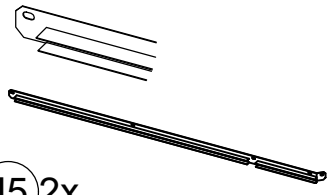
G5 2x



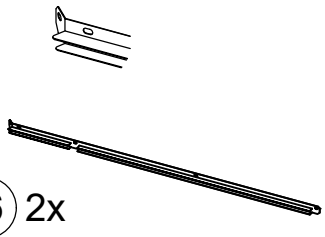
G6 2x



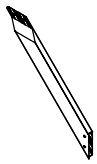
I1 2x



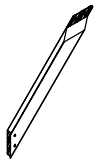
I5 2x



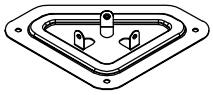
I6 2x



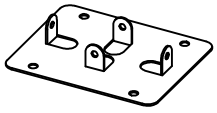
H 4x



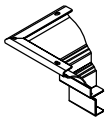
H1 4x



J 4x



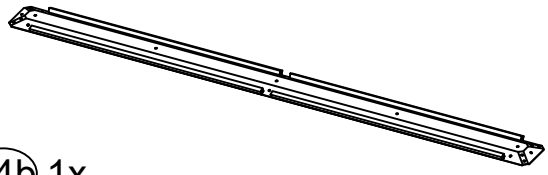
J1 2x



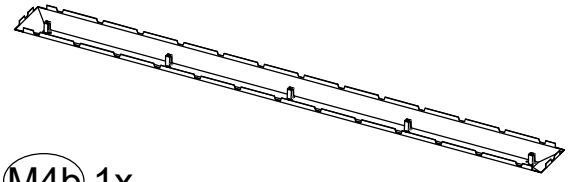
K 4x



K1 6x



L4b 1x



M4b 1x



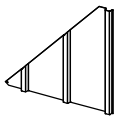
N 8x



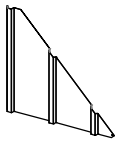
N1 2x



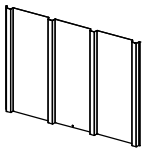
E5 4x



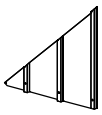
S1 4x



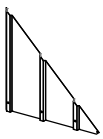
S2 4x



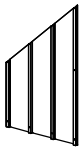
S3 8x



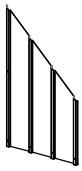
R1 4x



R2 4x



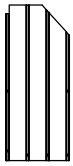
R3 4x



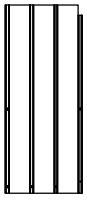
R4 4x



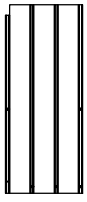
R5 4x



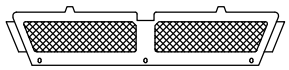
R6 4x



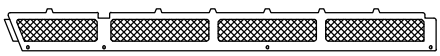
R8 4x



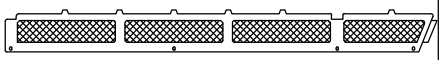
R9 4x



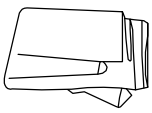
V1 2x



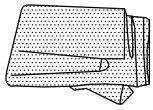
V4a 2X



V4b 2x



T 4x + 2x



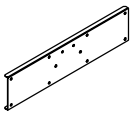
T1 4x + 2x



U 152x



Y 112x



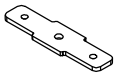
P 6x



V 6x



W 4x



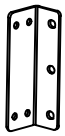
W1 8x



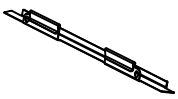
W3 8x



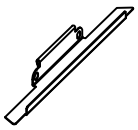
W4 8x



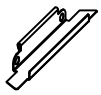
W5 4x



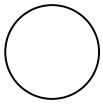
Z 64x



Z1 8x



Z2 8x



Za 2x



M6x15

1 367x



M6x23

2 84x



M6x25

3 8x



ST 4.8x12

4 28x



5 3x



M6x42

6 8x



M6x47

7 12x



8 16x



M6x10

9 12x



10 20x



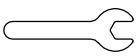
4mm

12 2x



6mm

13 1x

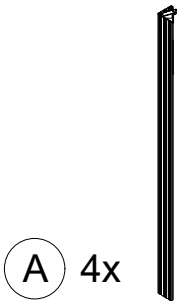


14 1x

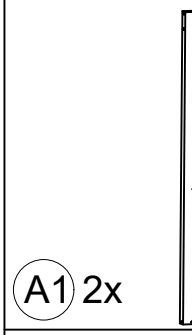


M5x15

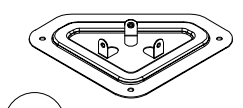
15 40x



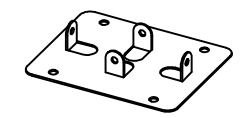
A 4x



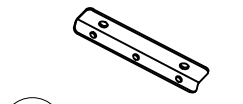
A1 2x



J 4x



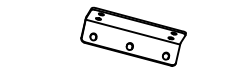
J1 2x



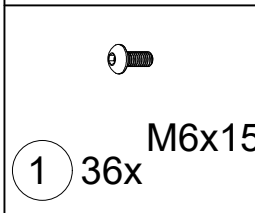
W3 8x



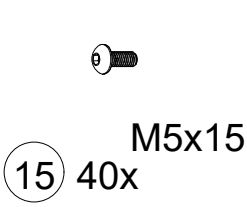
W4 8x



W5 4x

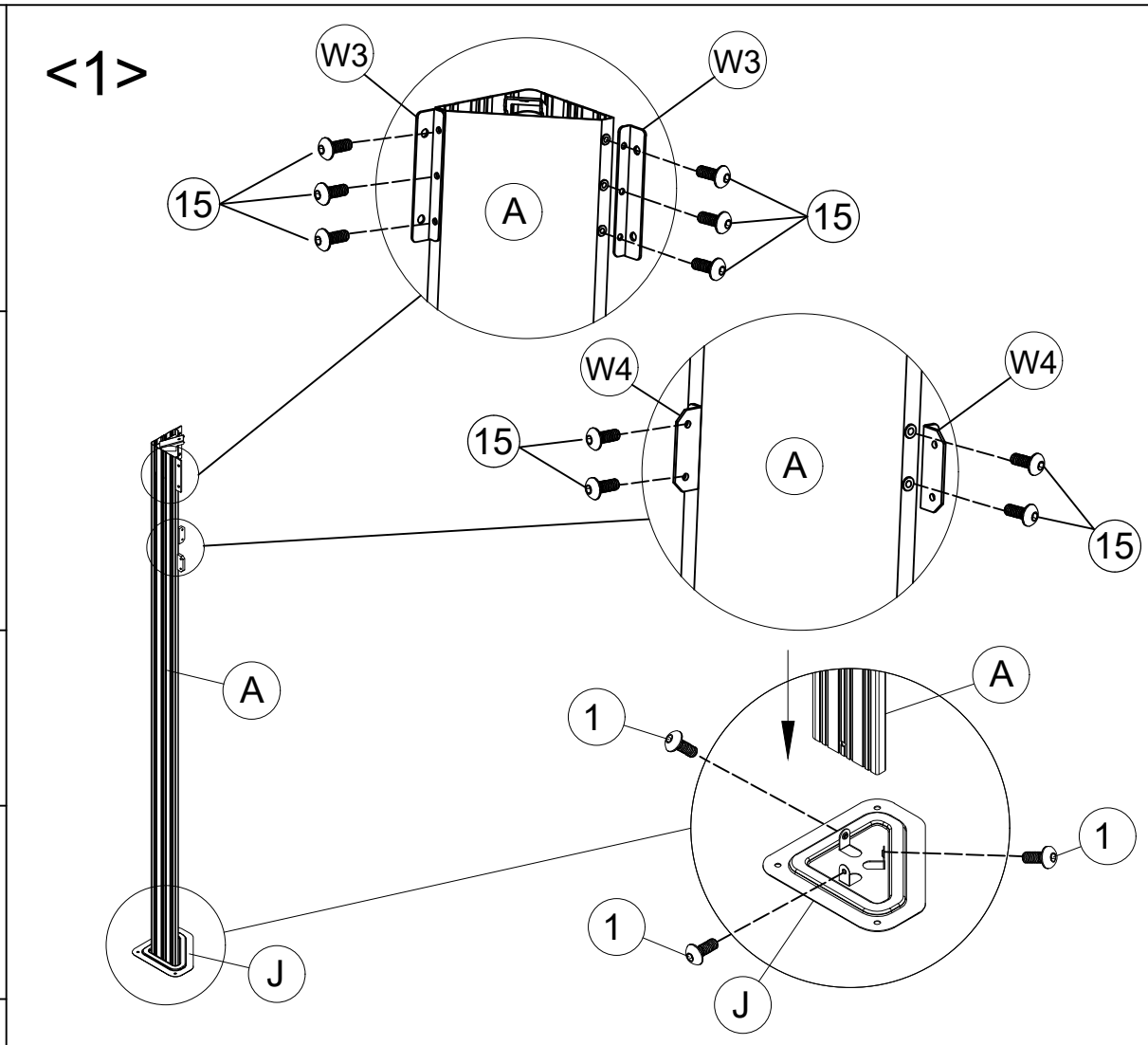


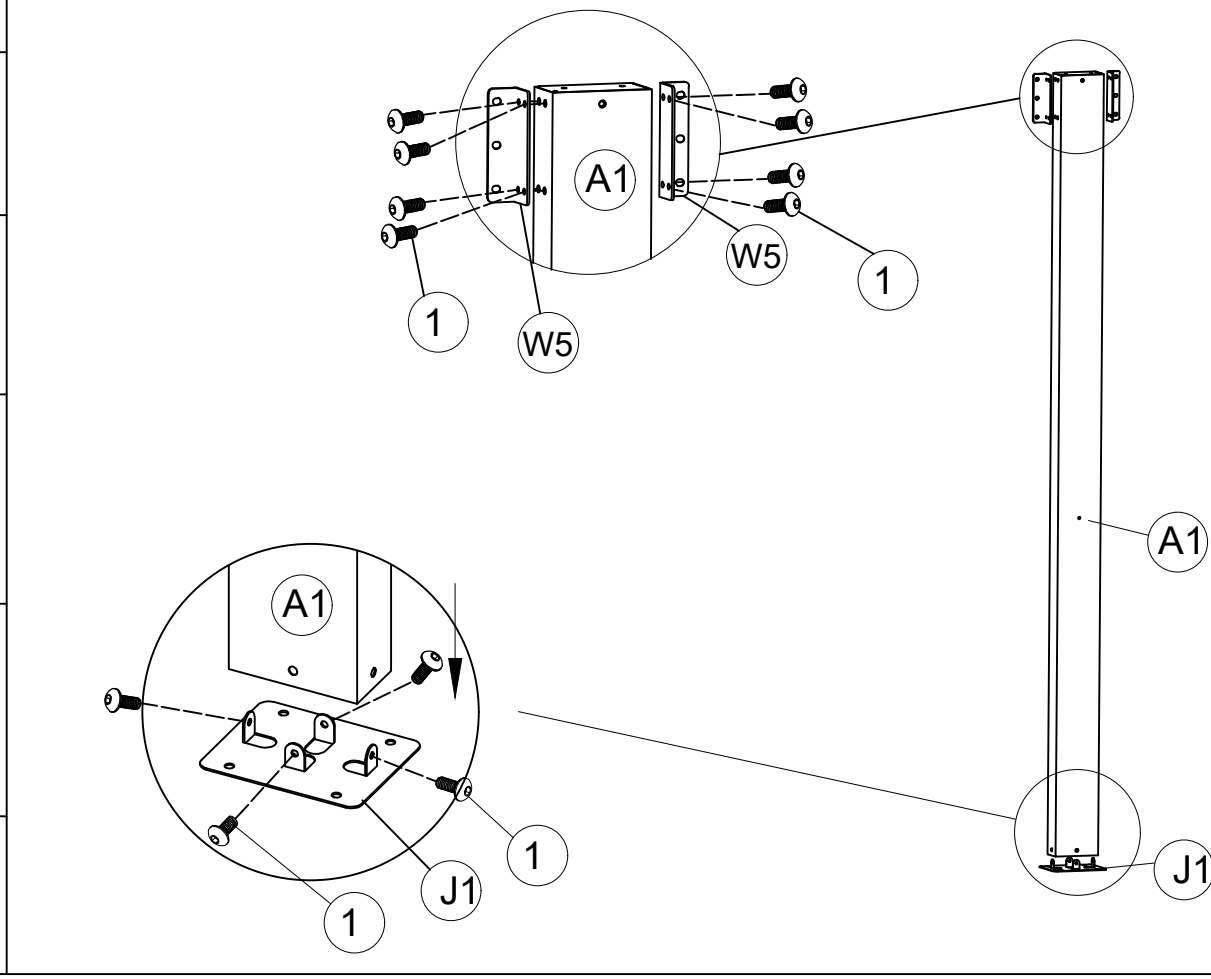
1 36x M6x15

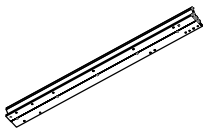


15 40x M5x15

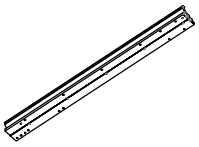
5







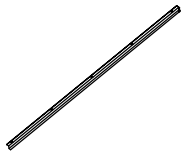
B1 2x



B2 2x



C1 2x



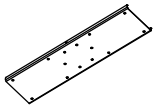
C2 2x



D1 2x



D2 2x

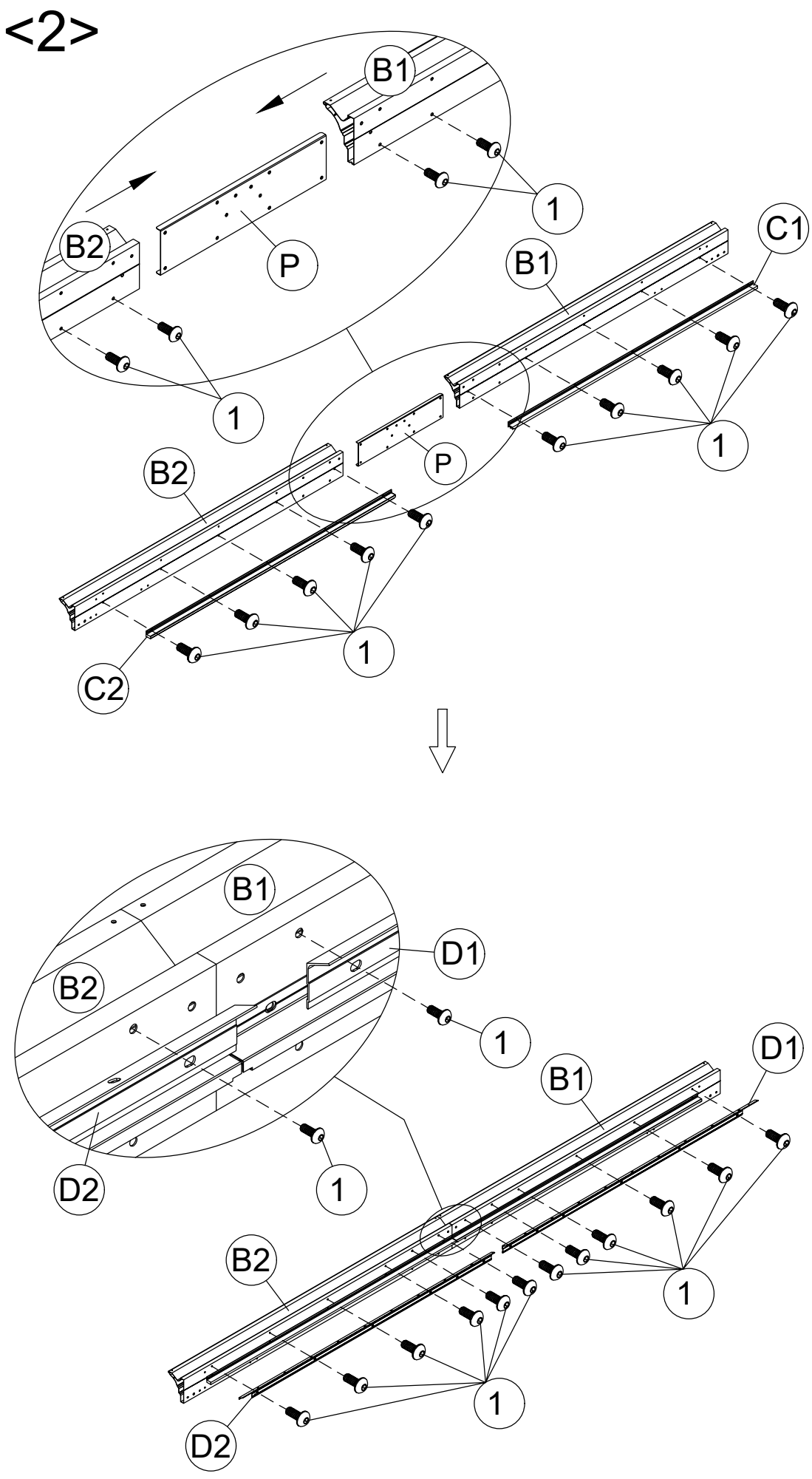


P 2x

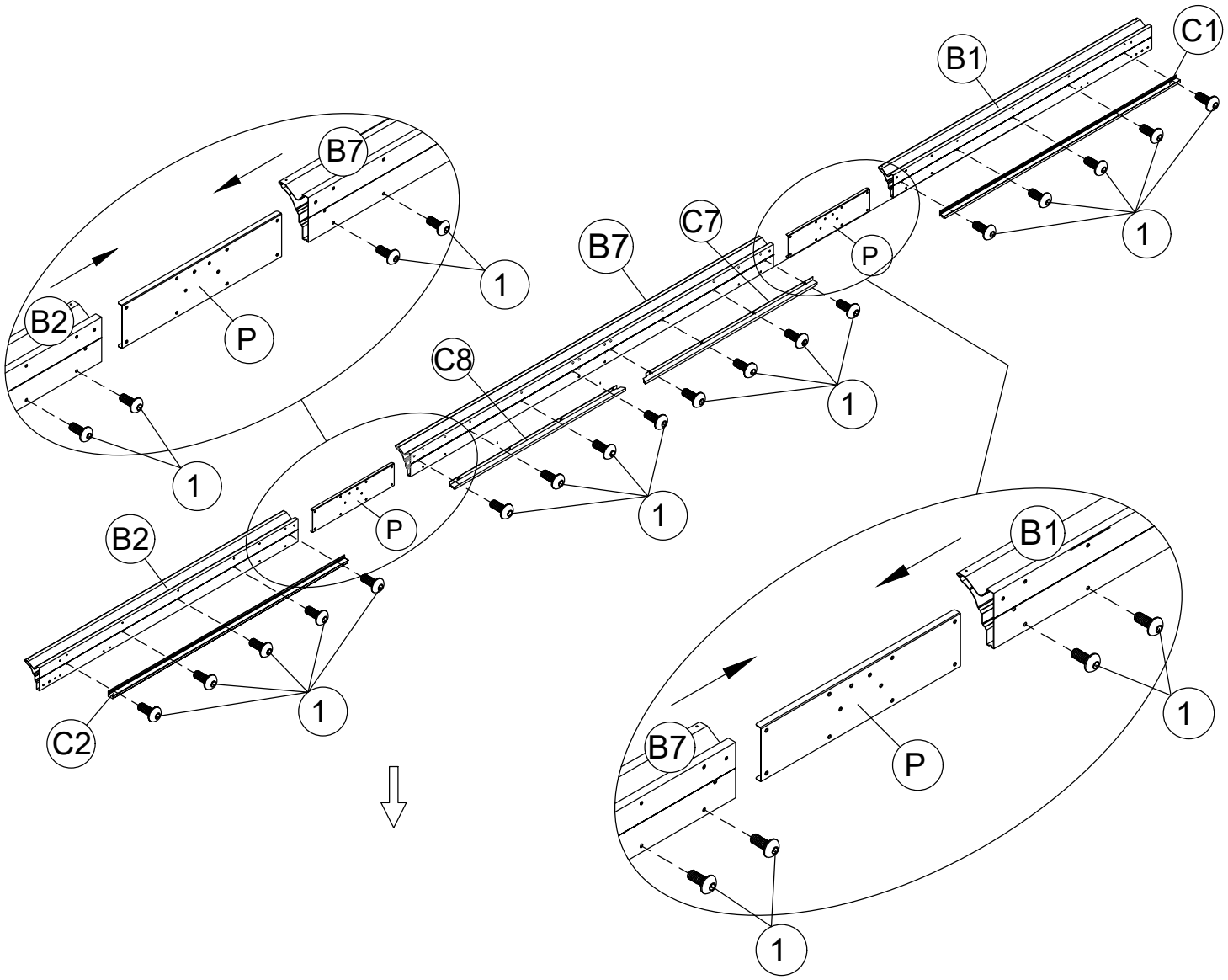


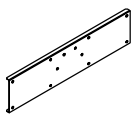
M6x15

1 52x



<3>





P 4x



1 52x M6x15

7

C1 2x

C2 2x

C7 2x

C8 2x



B1 2x

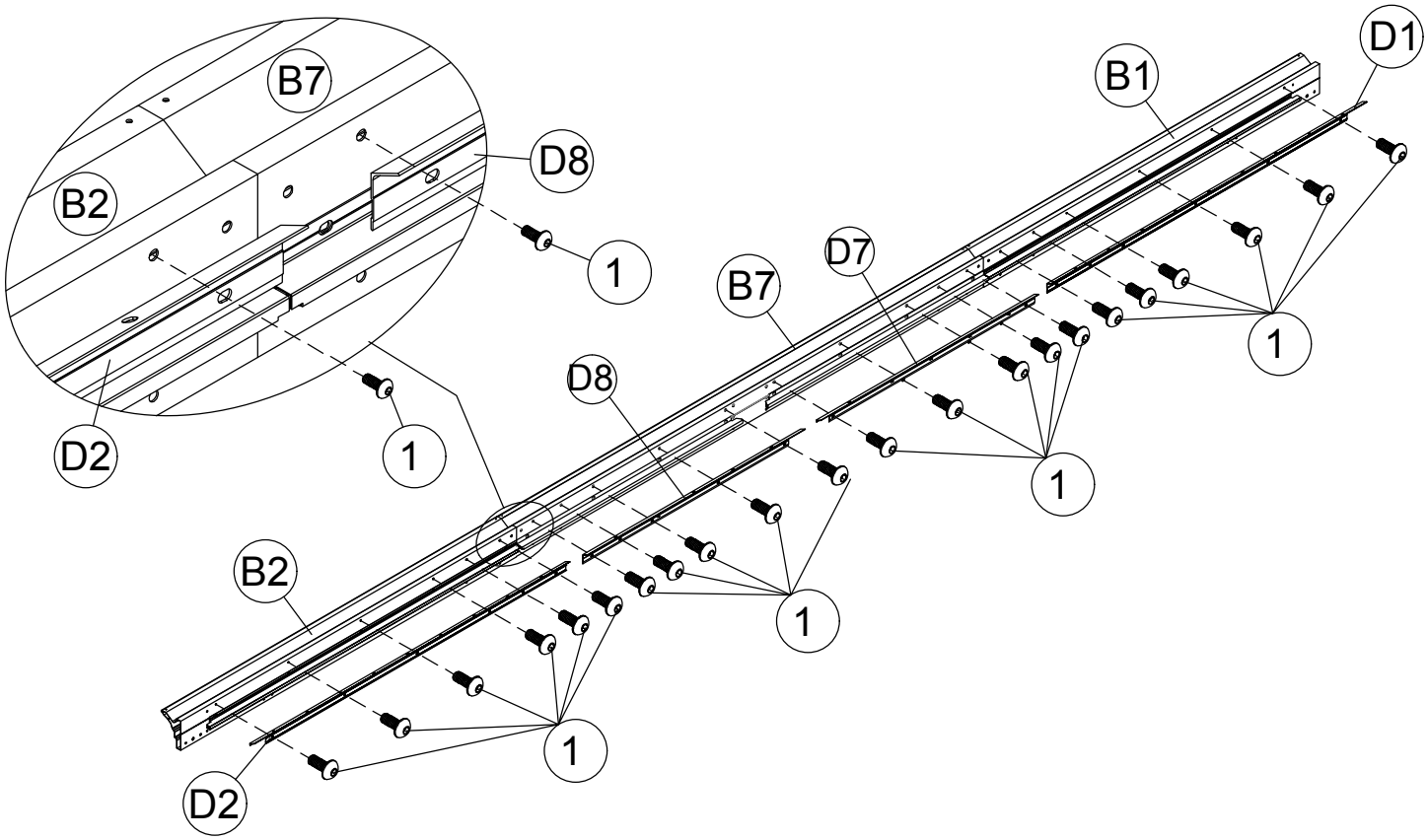


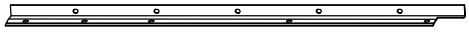
B2 2x



B7 2x

<4>



M6x15 1 44	 D1 2x	 D2 2x
8	 D7 2x	 D8 2x



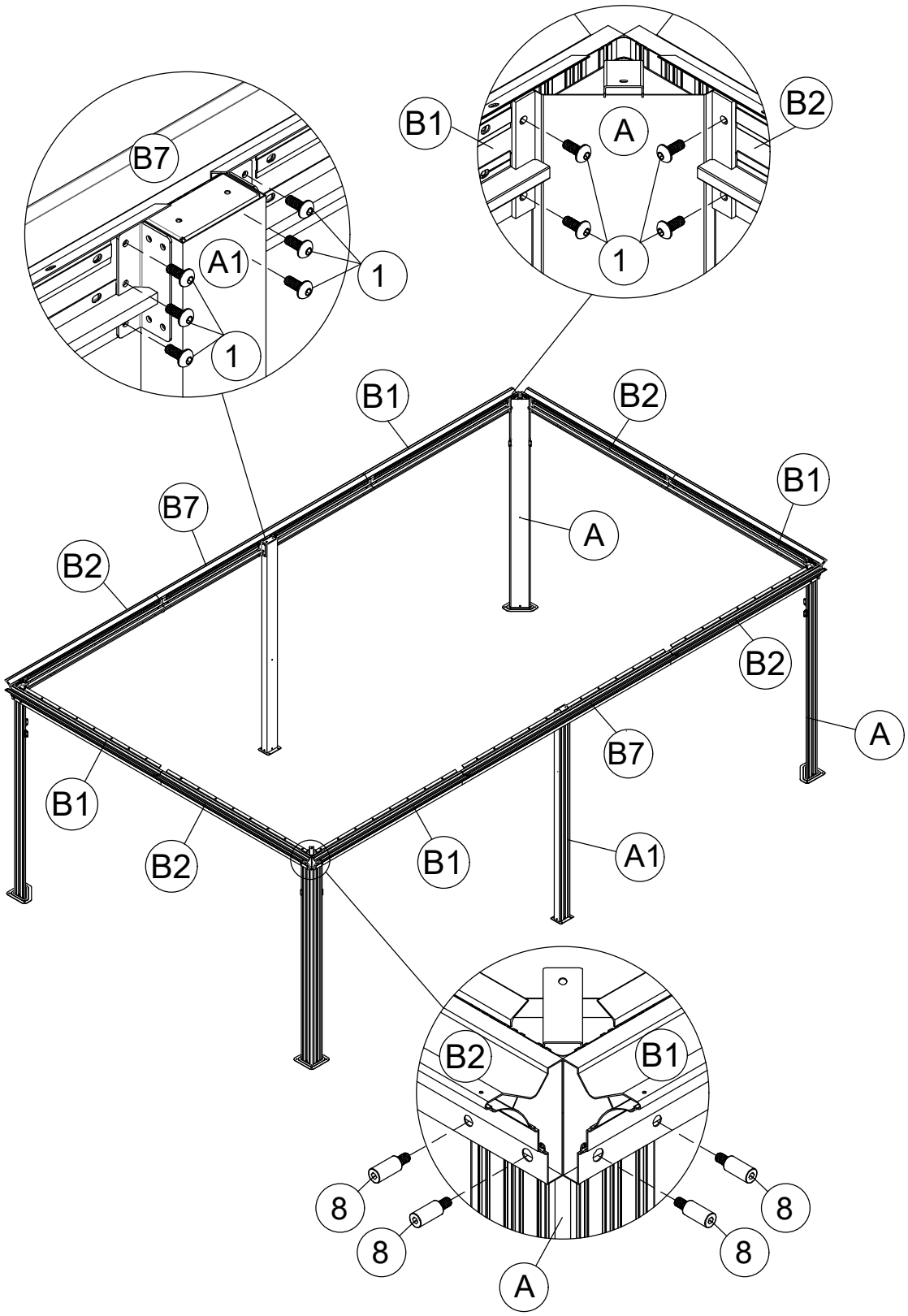
M6x15

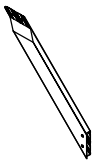
1 28x



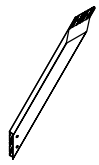
8 16x

<5>





H 4x



H1 4x

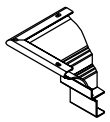


M6x15

1 32x



10 20x



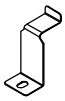
K 4x



K1 6x



U 152x



V 6x



M6x15

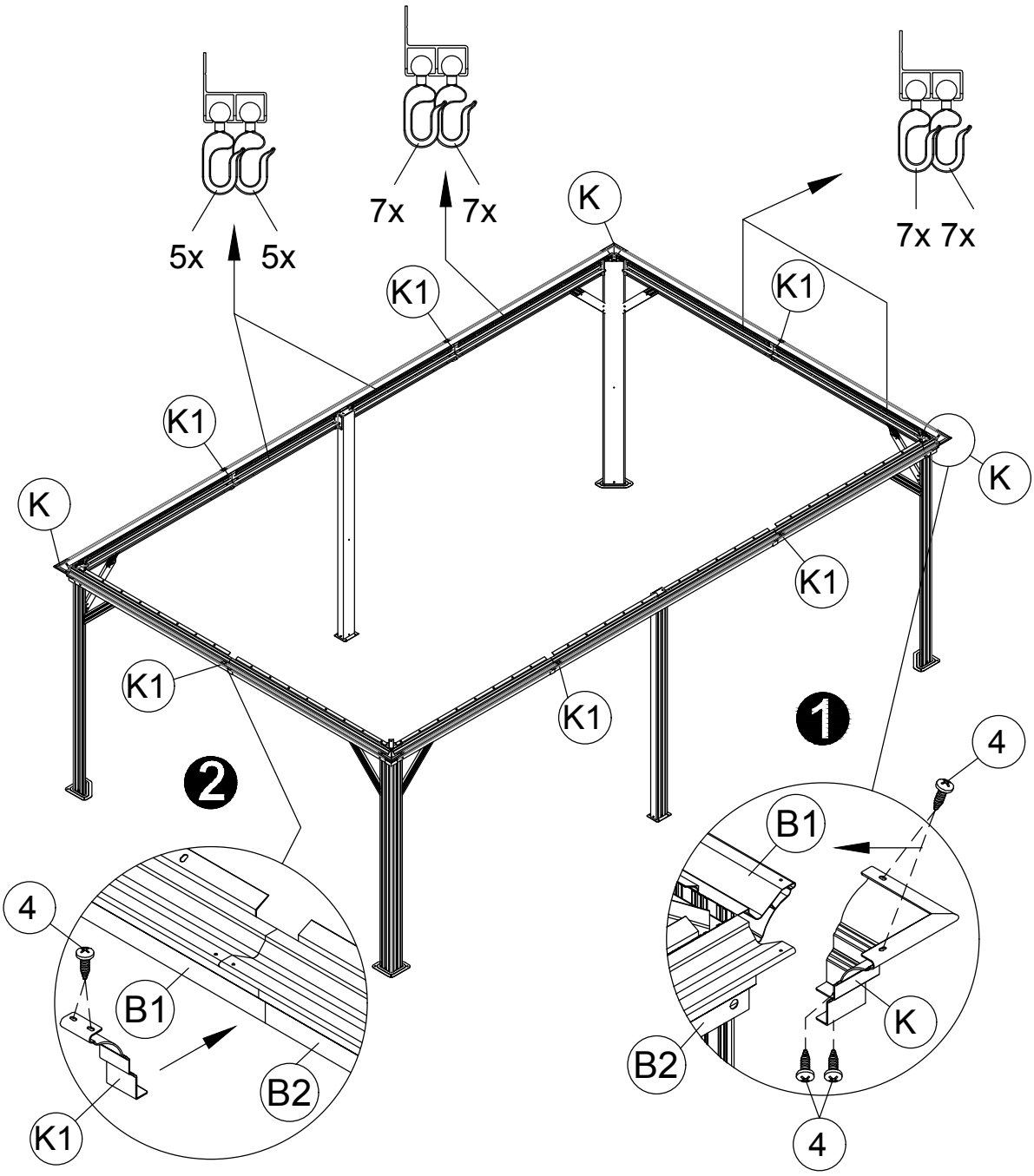
1 6x

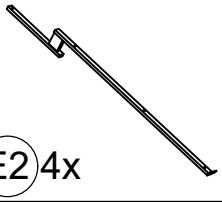


ST4.8x12

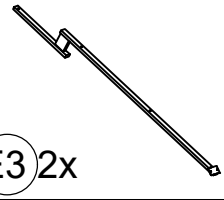
4 28x

<7>

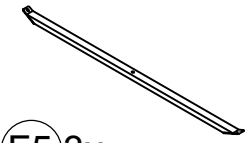




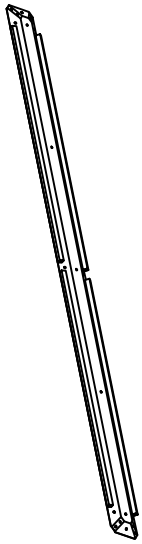
E2 4x



E3 2x



F5 3x

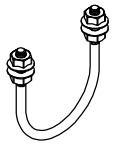


L4b 1x



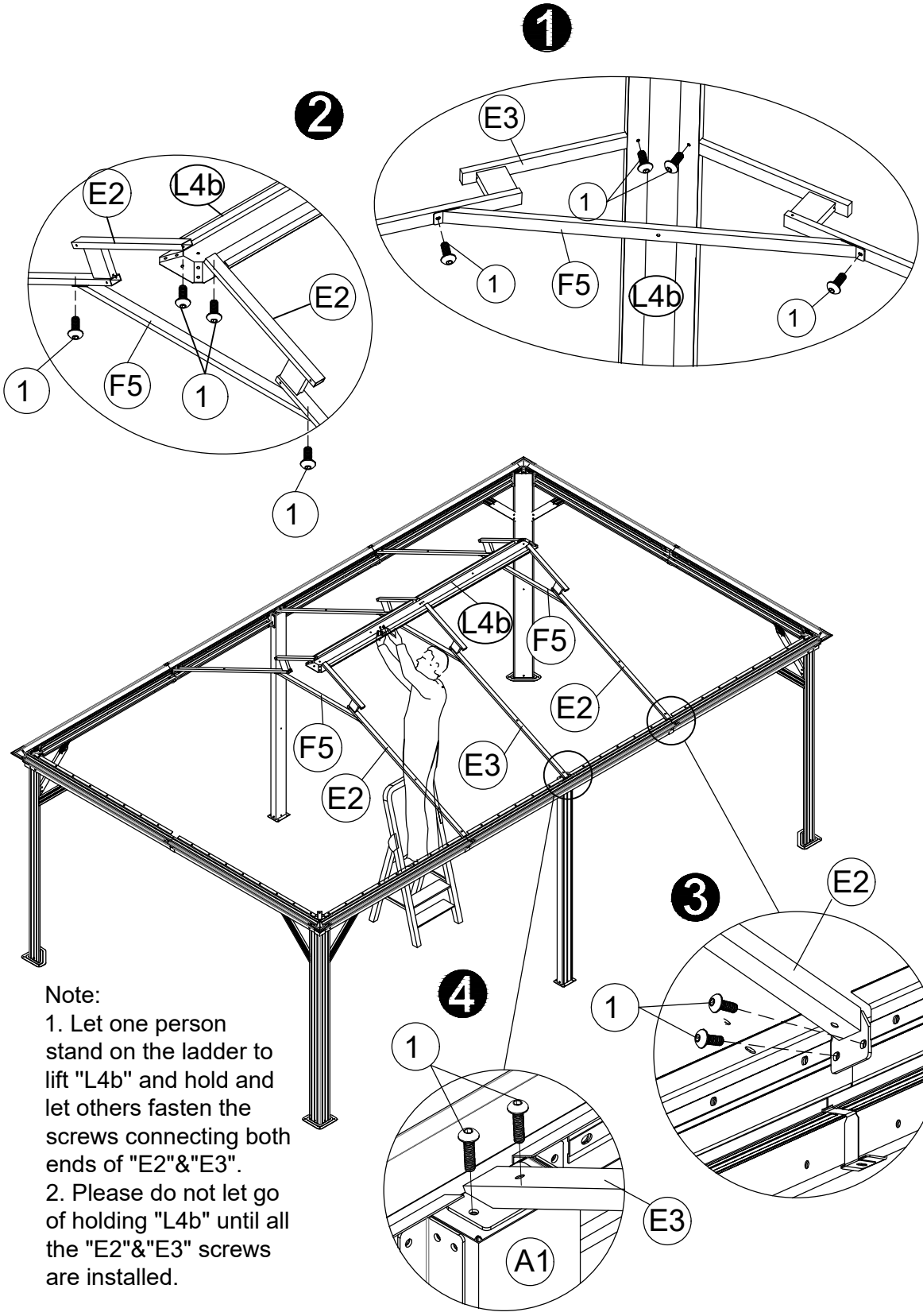
M6x15

1 24x

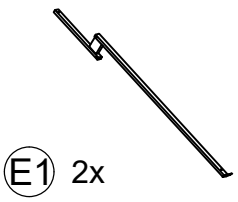


11 1x

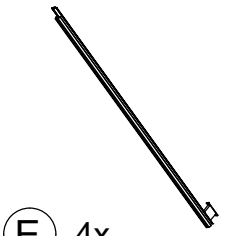
<8>



Note:
1. Let one person stand on the ladder to lift "L4b" and hold and let others fasten the screws connecting both ends of "E2"&"E3".
2. Please do not let go of holding "L4b" until all the "E2"&"E3" screws are installed.



E1 2x



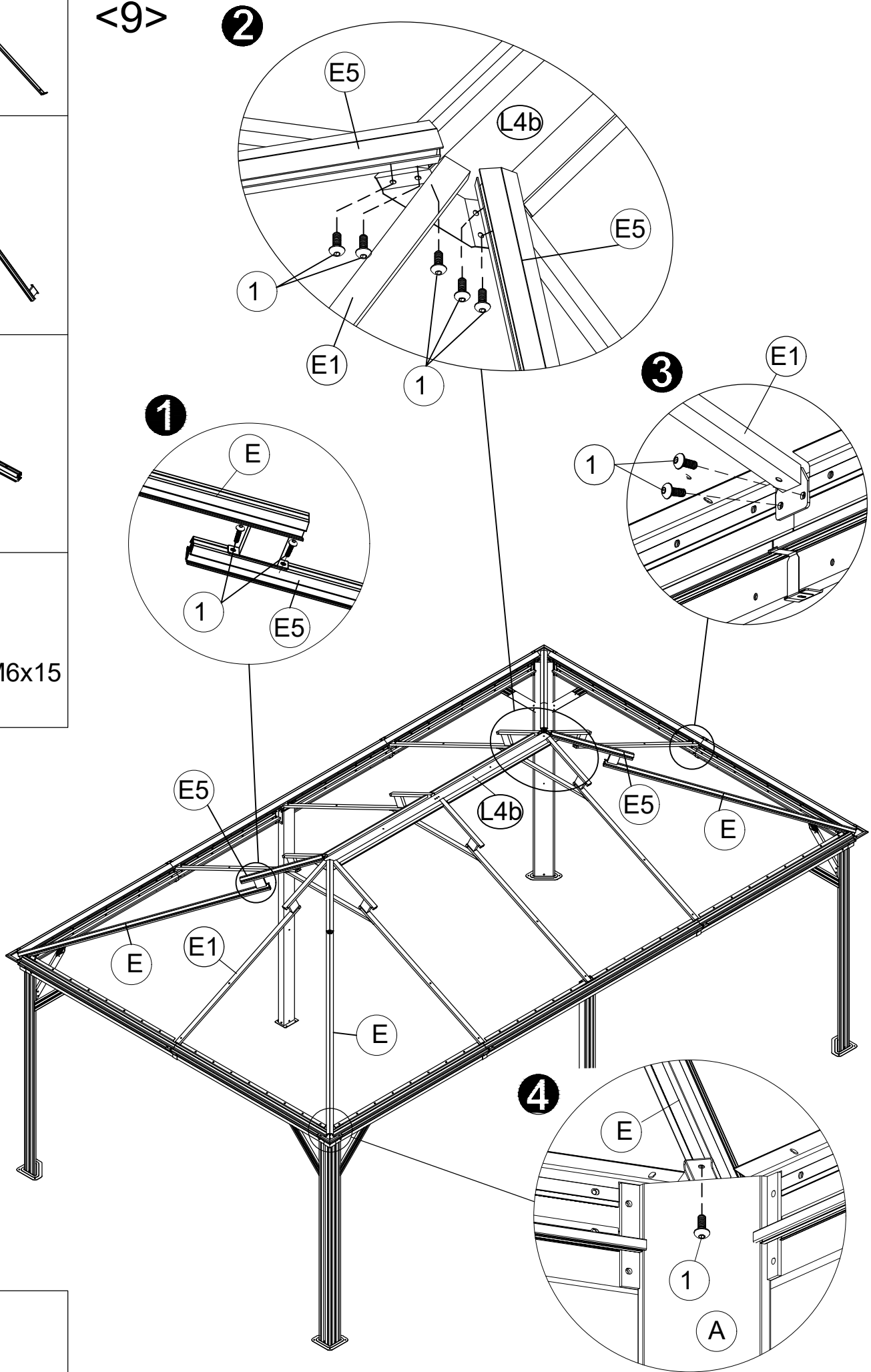
E 4x

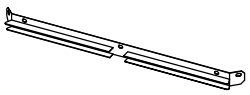


E5 4x

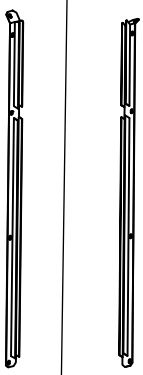


1 26x M6x15





I1 2x



I5 2x

I6 2x



N 4x



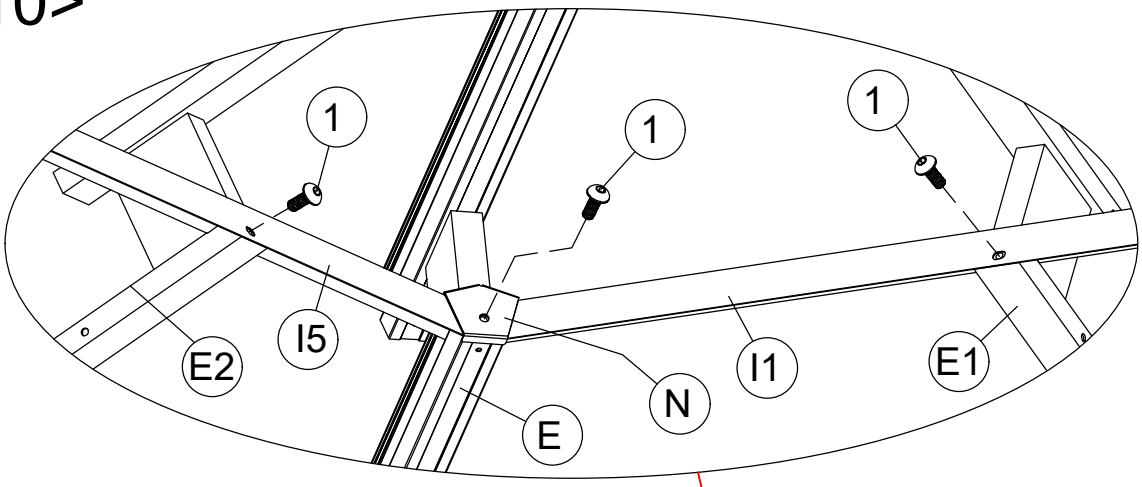
1 12x M6x15

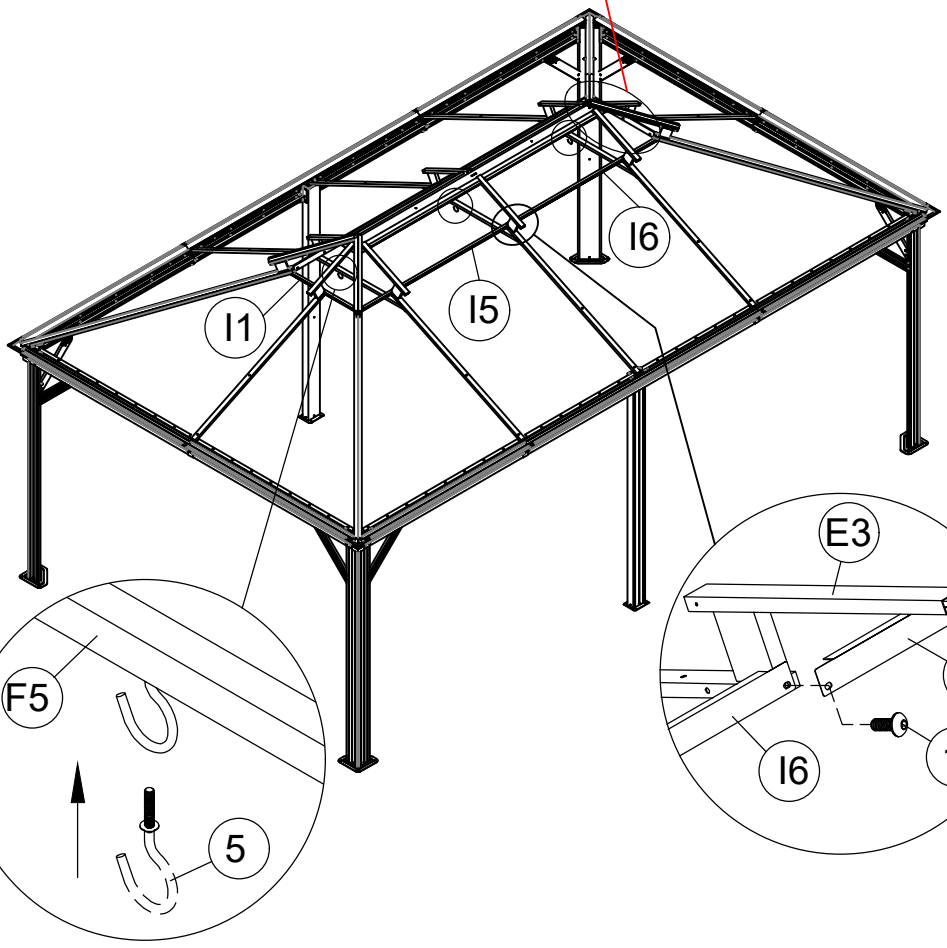


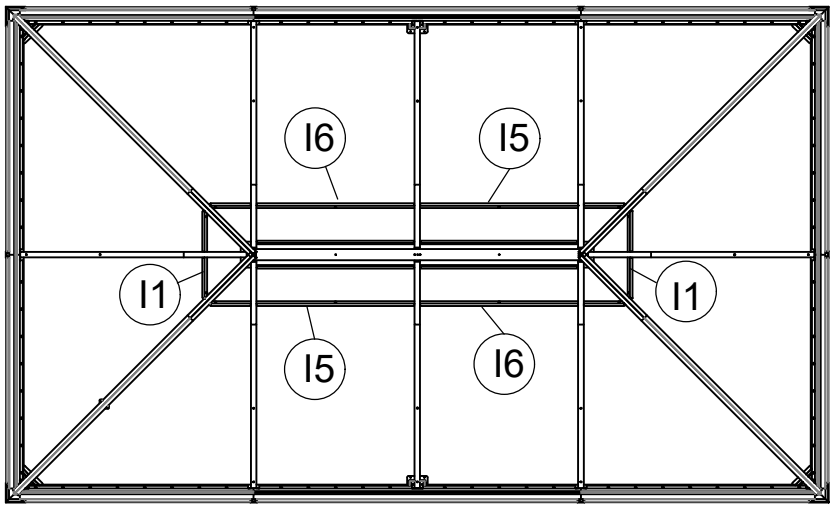
5 3x

14

<10>







<11>

G1 2x

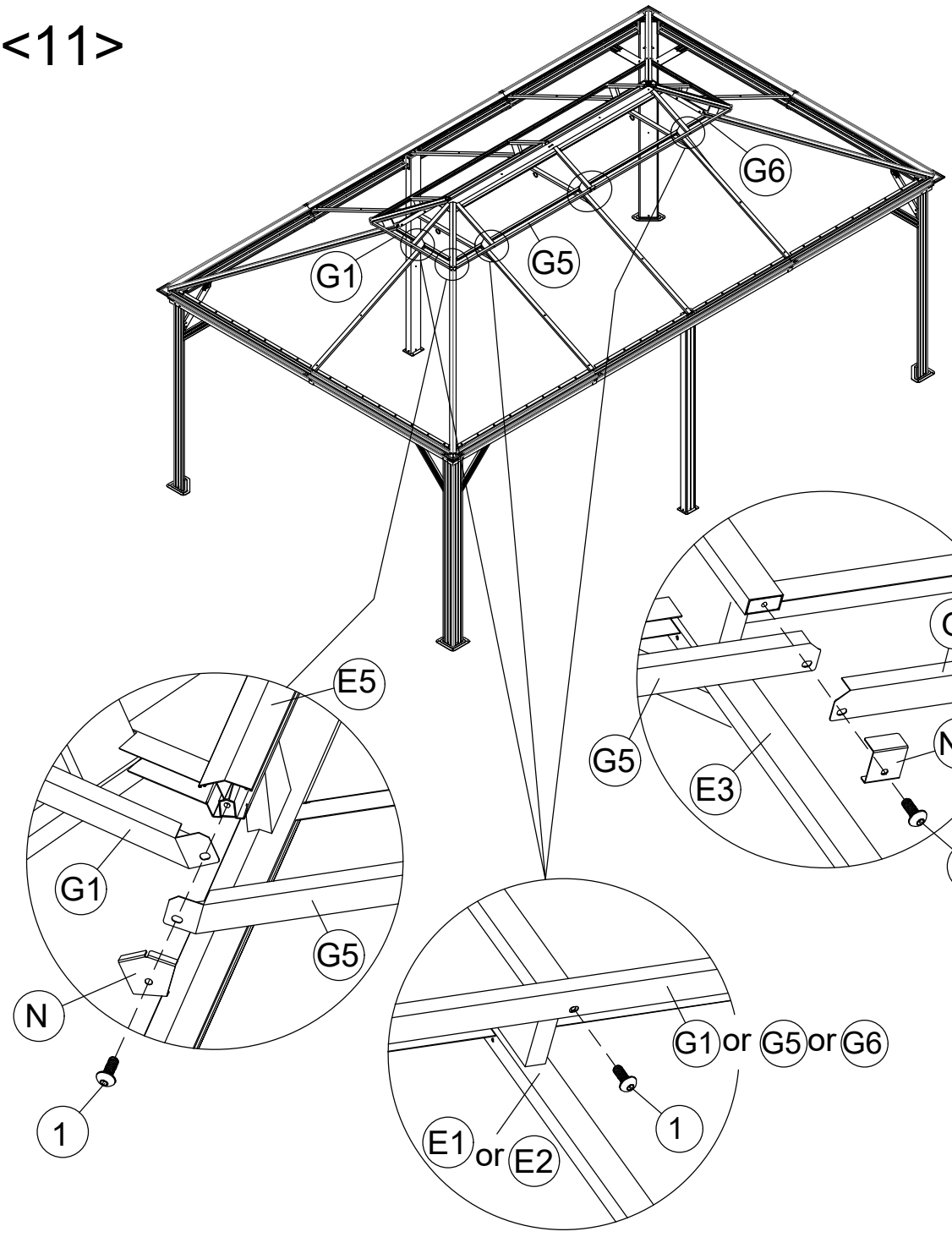
G5 2x

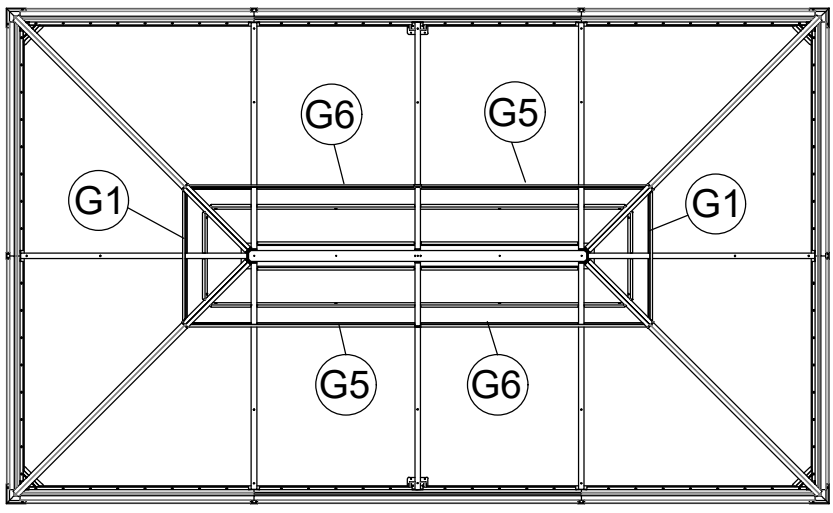
G6 2x

N 4x

N1 2x

1 12x M6x15





S1 2x S2 2x

R1 2x R2 2x

R3 2x R4 2x

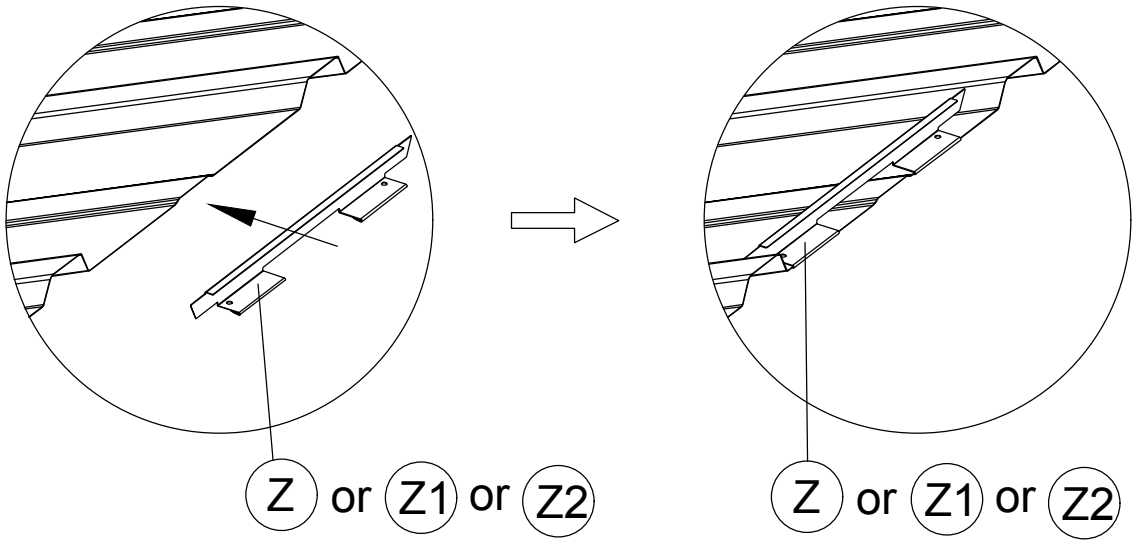
R5 2x R6 2x

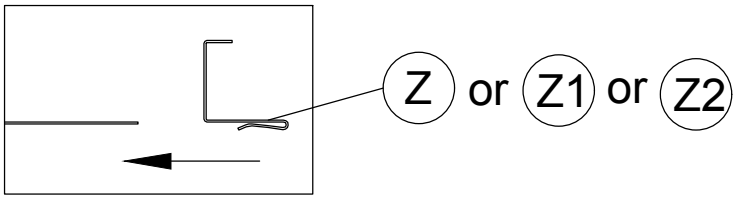
Z 32x

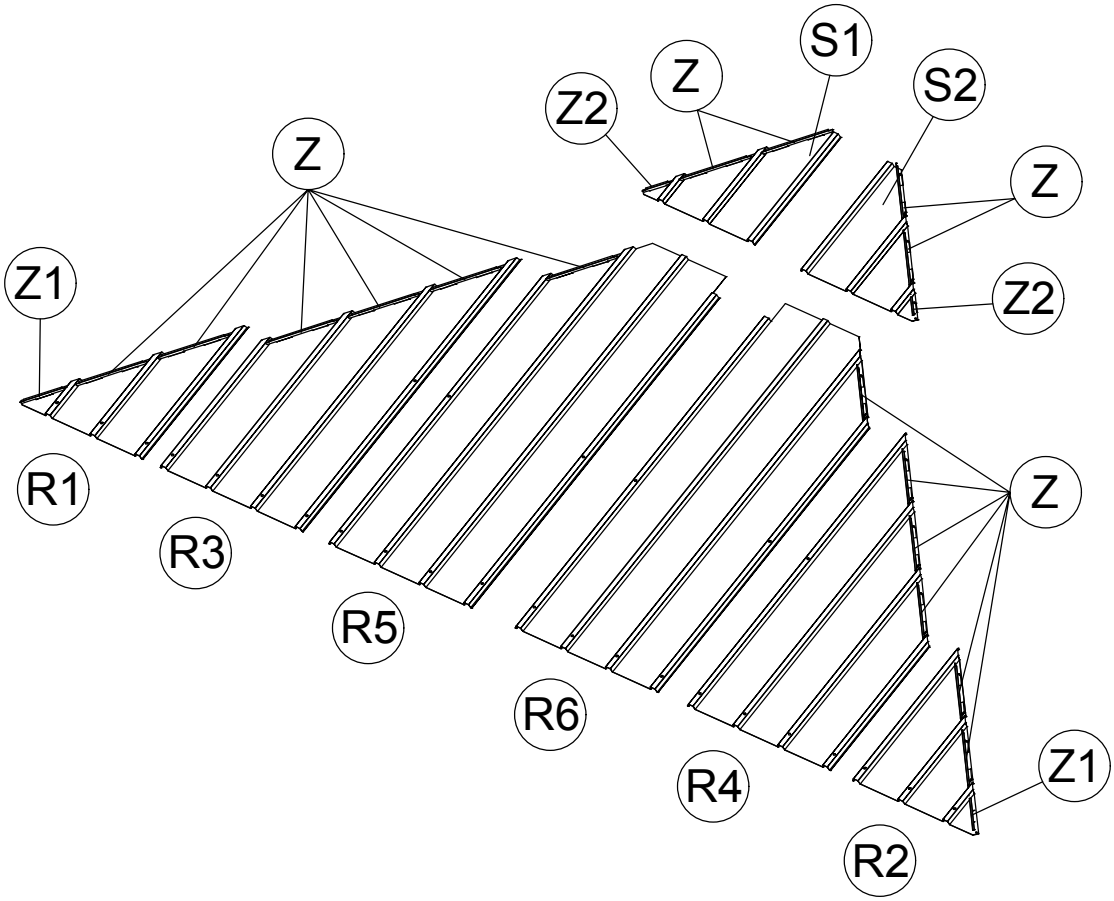
Z1 4x

Z2 4x

<12>







S1 2x S2 2x

S3 8x

R1 2x R2 2x

R3 2x R4 2x

R5 2x R6 2x

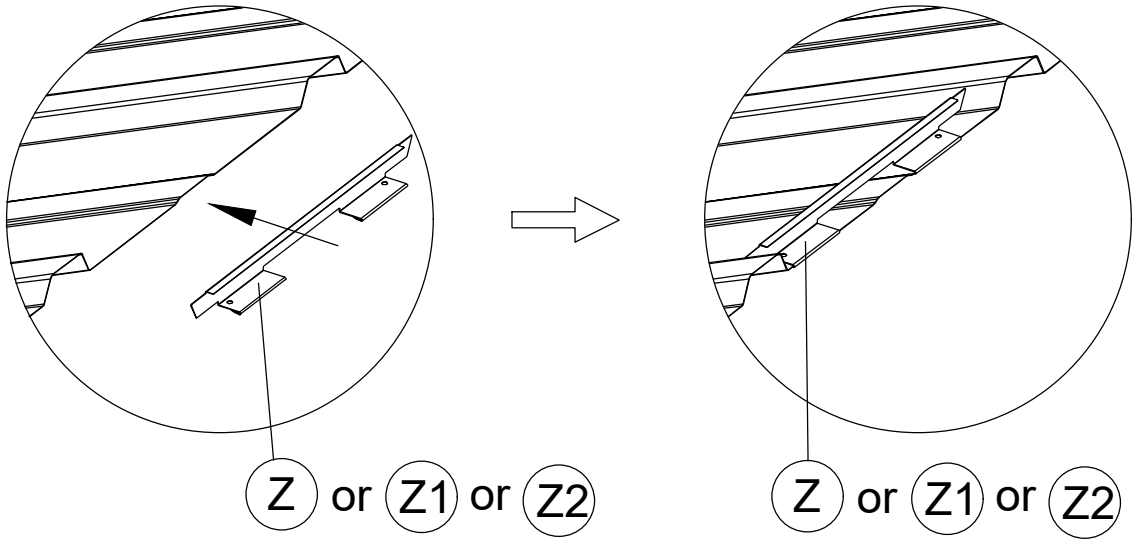
R8 4x R9 4x

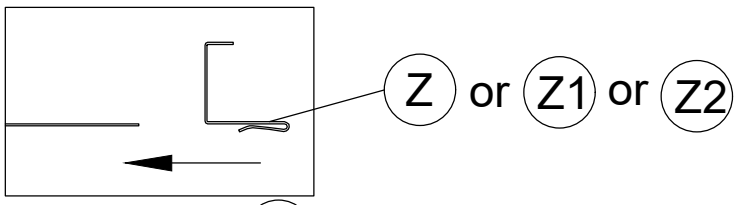
Z 32x

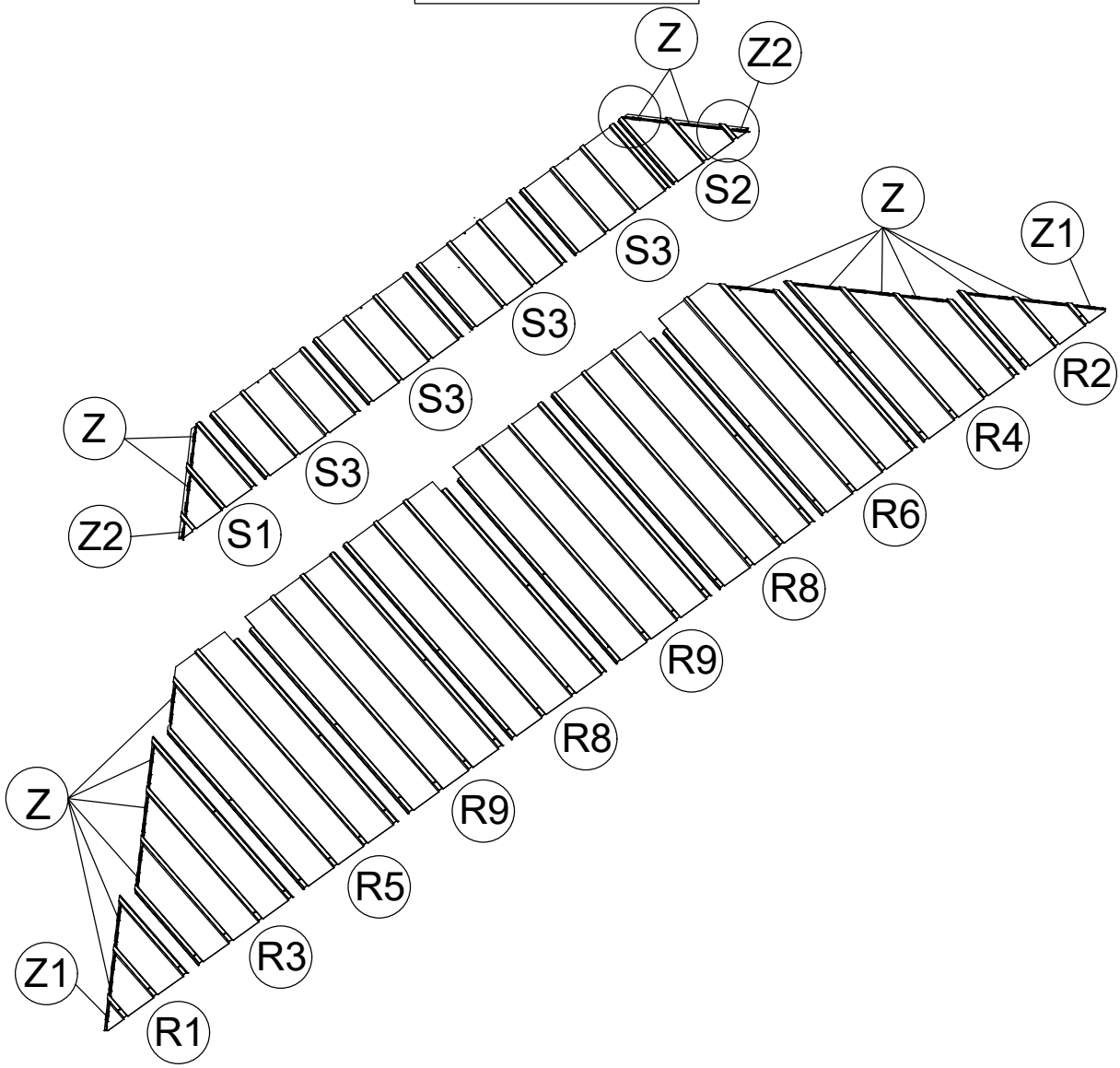
Z1 4x

Z2 4x

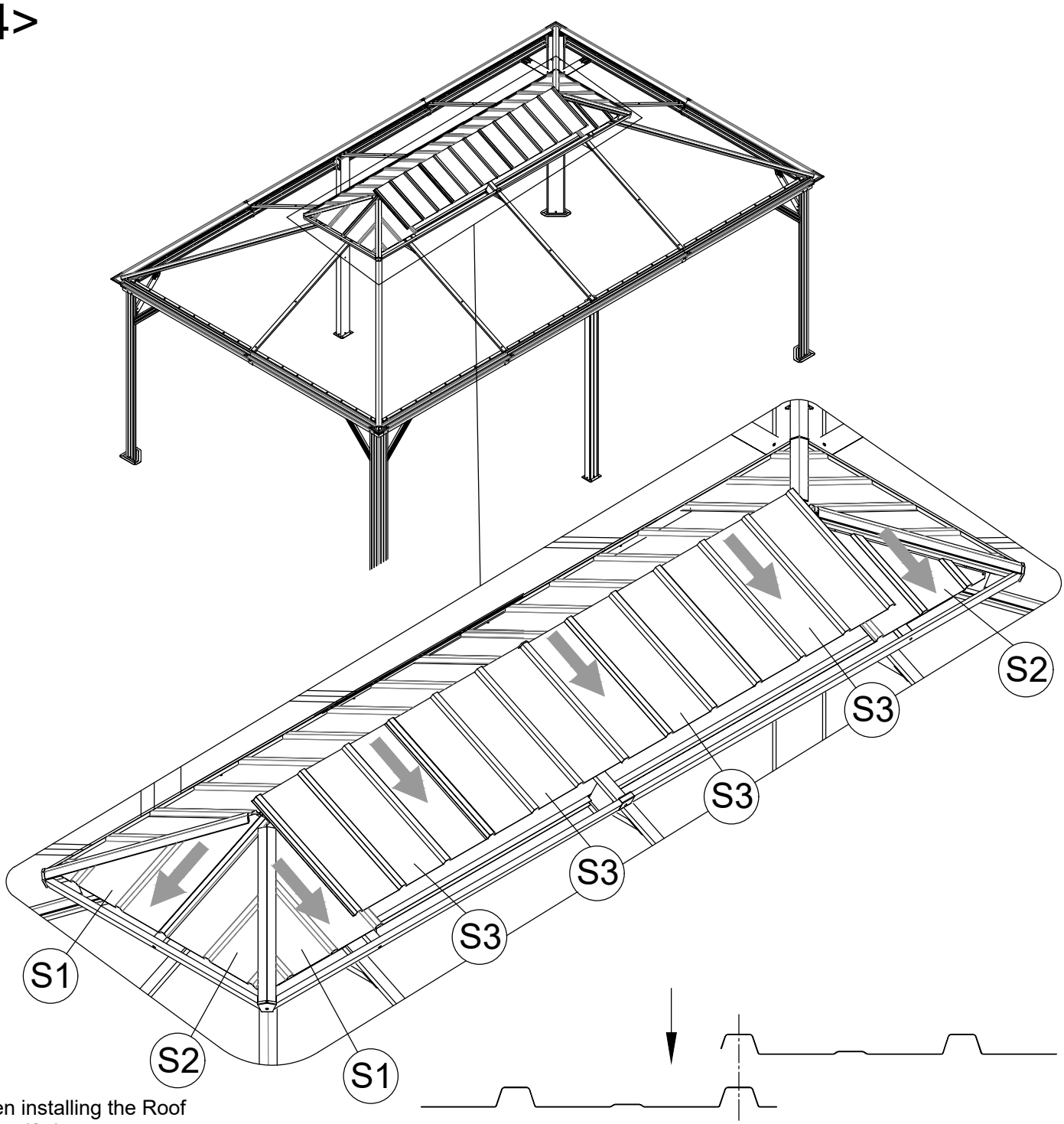
<13>



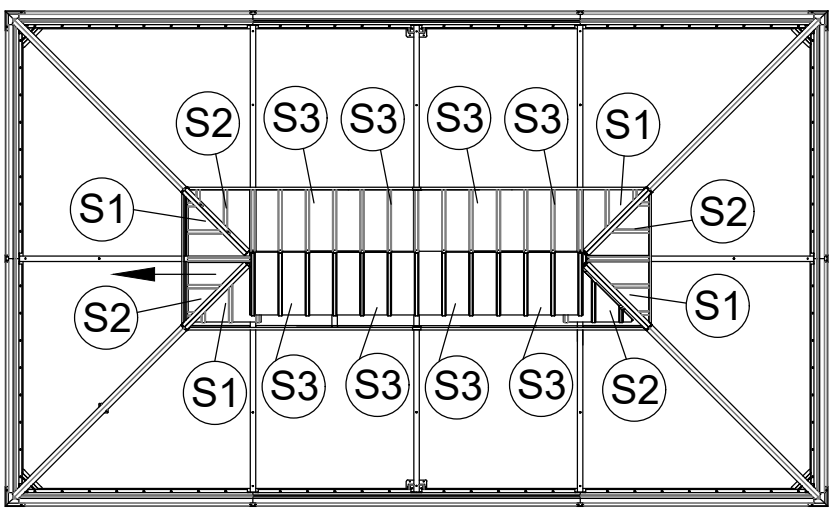


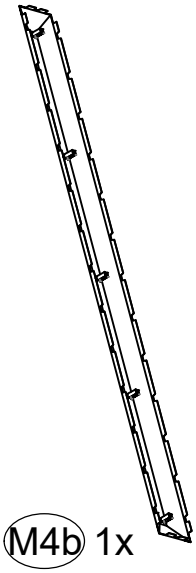


<14>



When installing the Roof plates (S2) onto short side, pls detach the right end of Roof Rib(G1) first. And then install the right end of Roof Rib (G1) again after S2 is installed.





M4b 1x



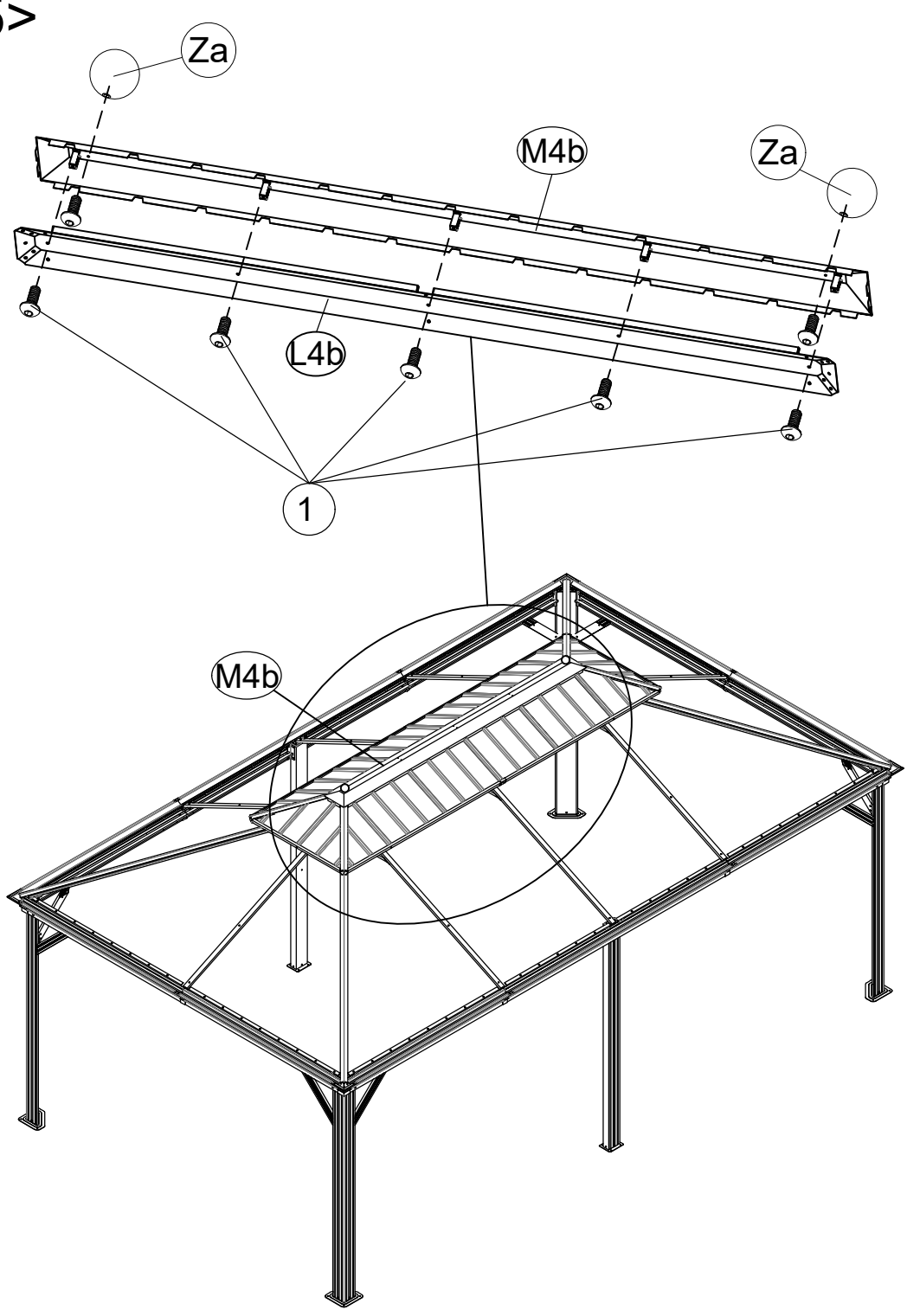
M6x15

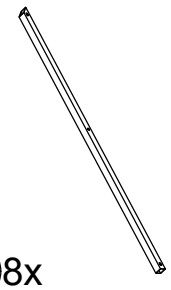
1 7x



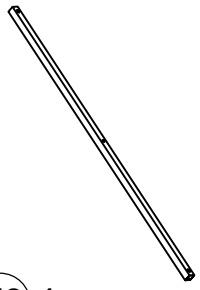
Za 2x

<15>





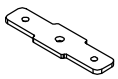
F1 8x



F3 4x



W 4x

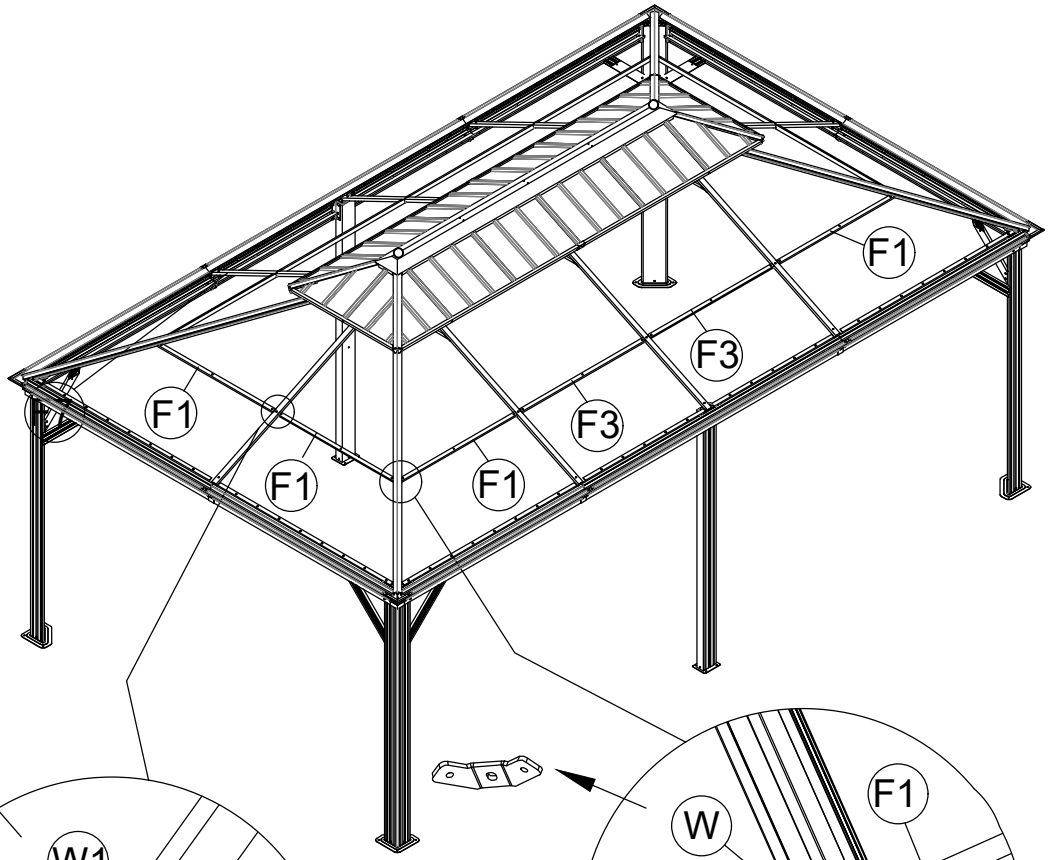


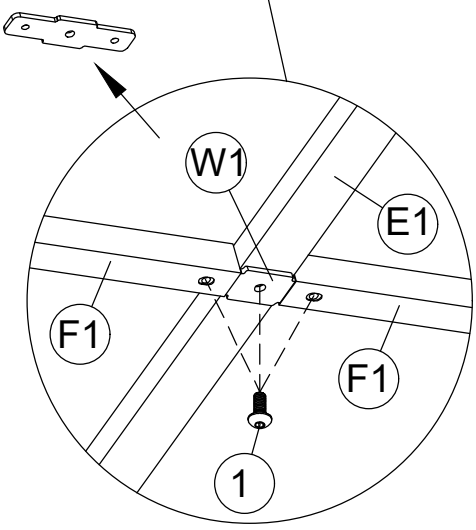
W1 8x

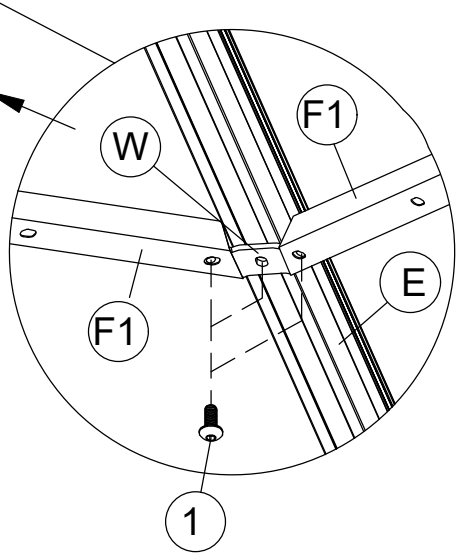


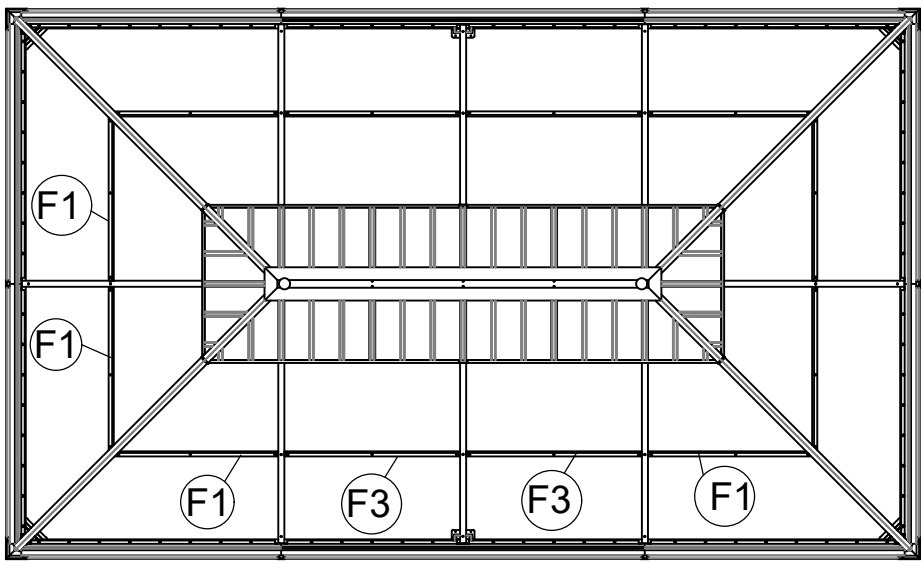
M6x15

1 36x

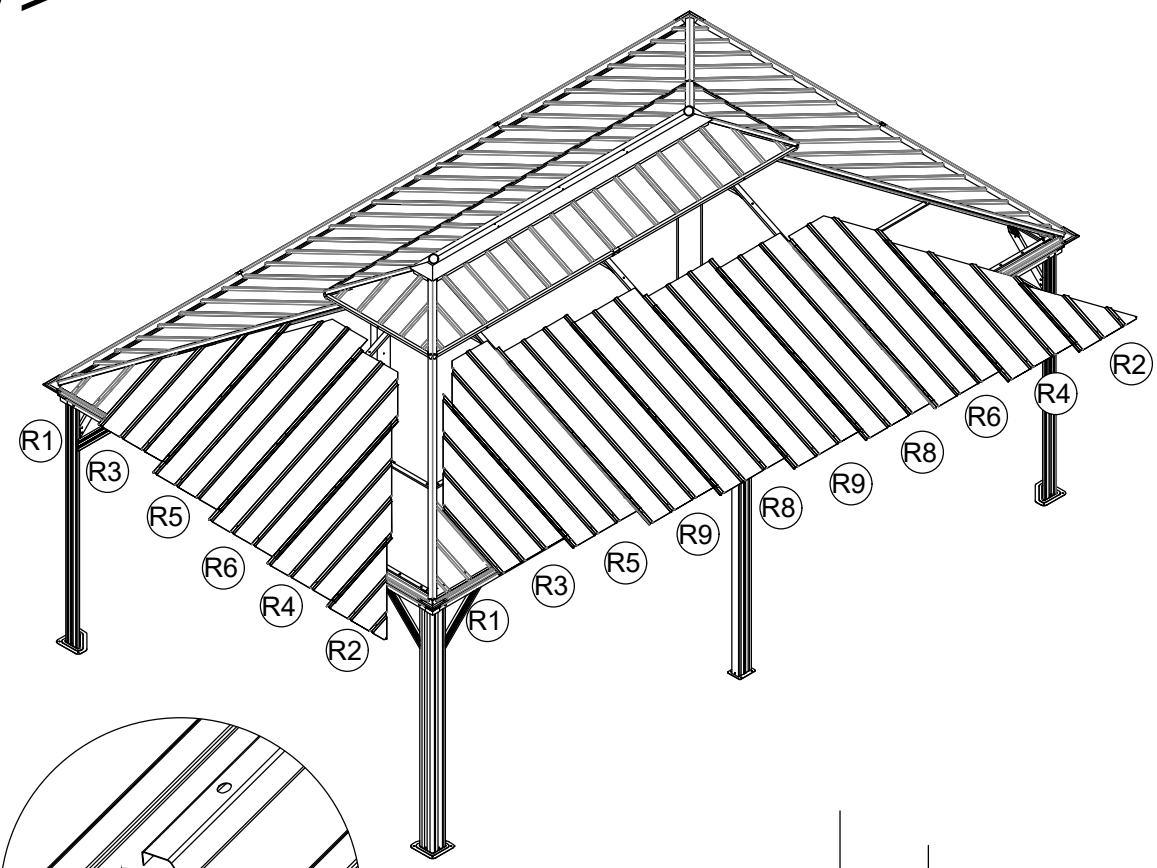


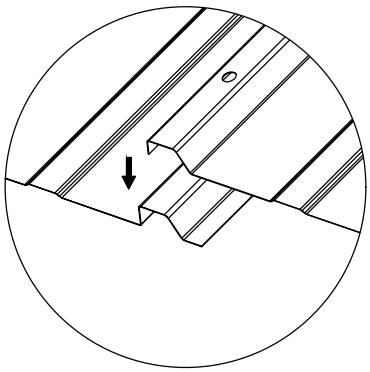


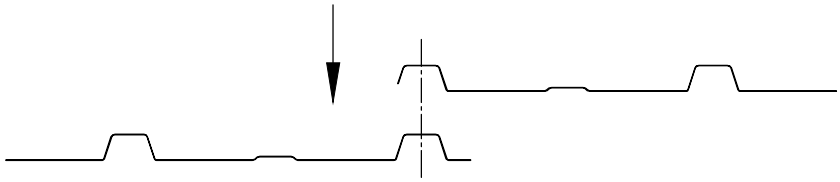


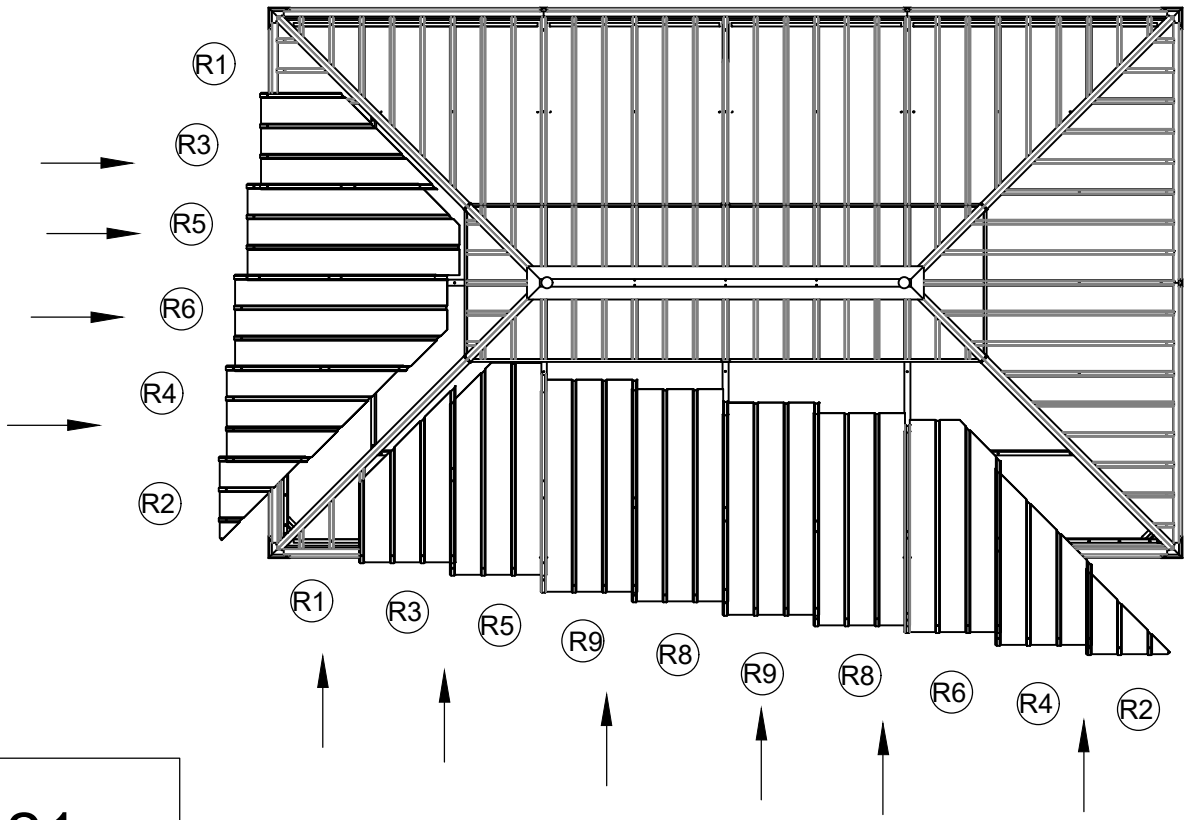


<17>

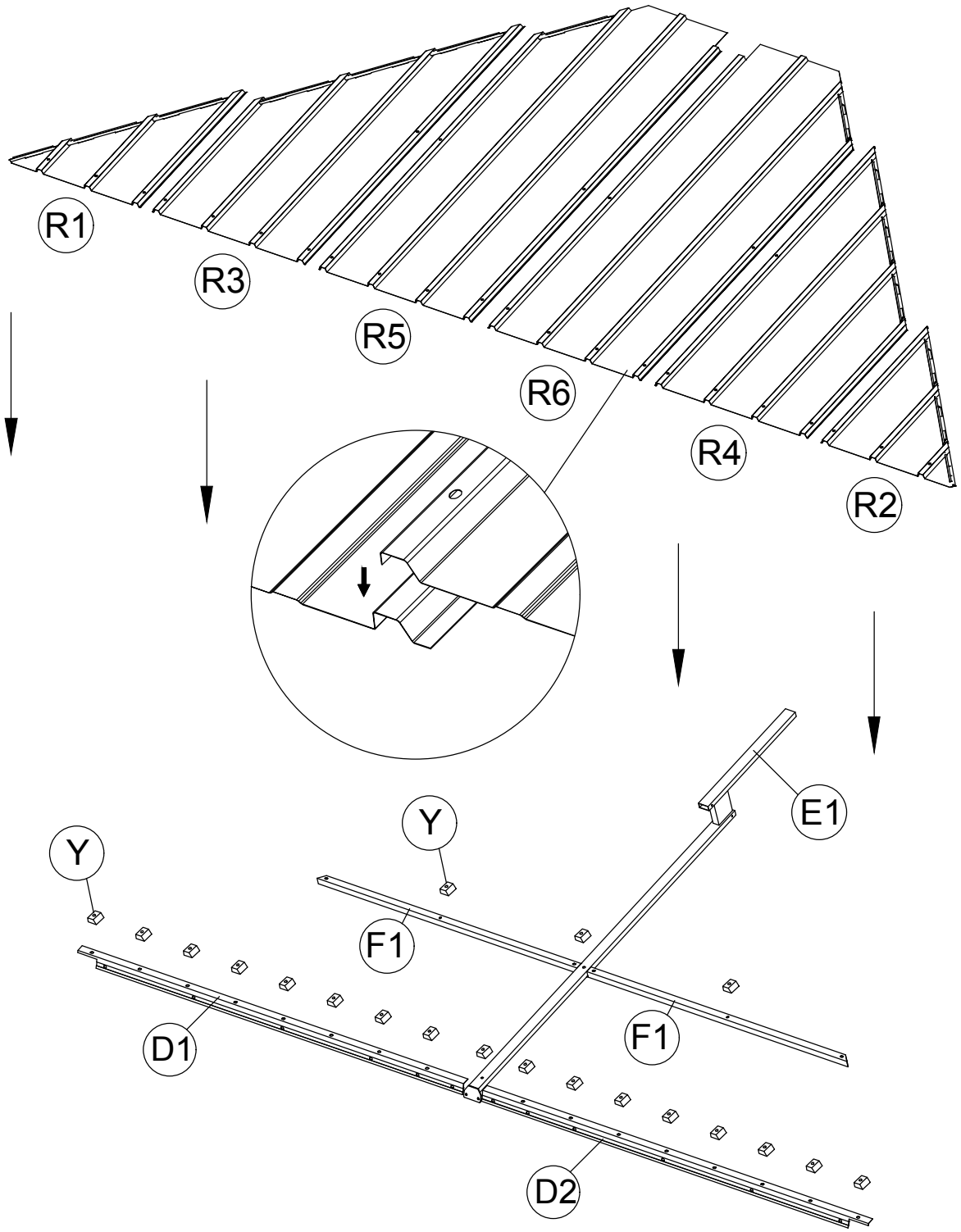

R1
R3
R5
R6
R4
R2
R1
R3
R5
R9
R8
R9
R8
R6
R4
R2



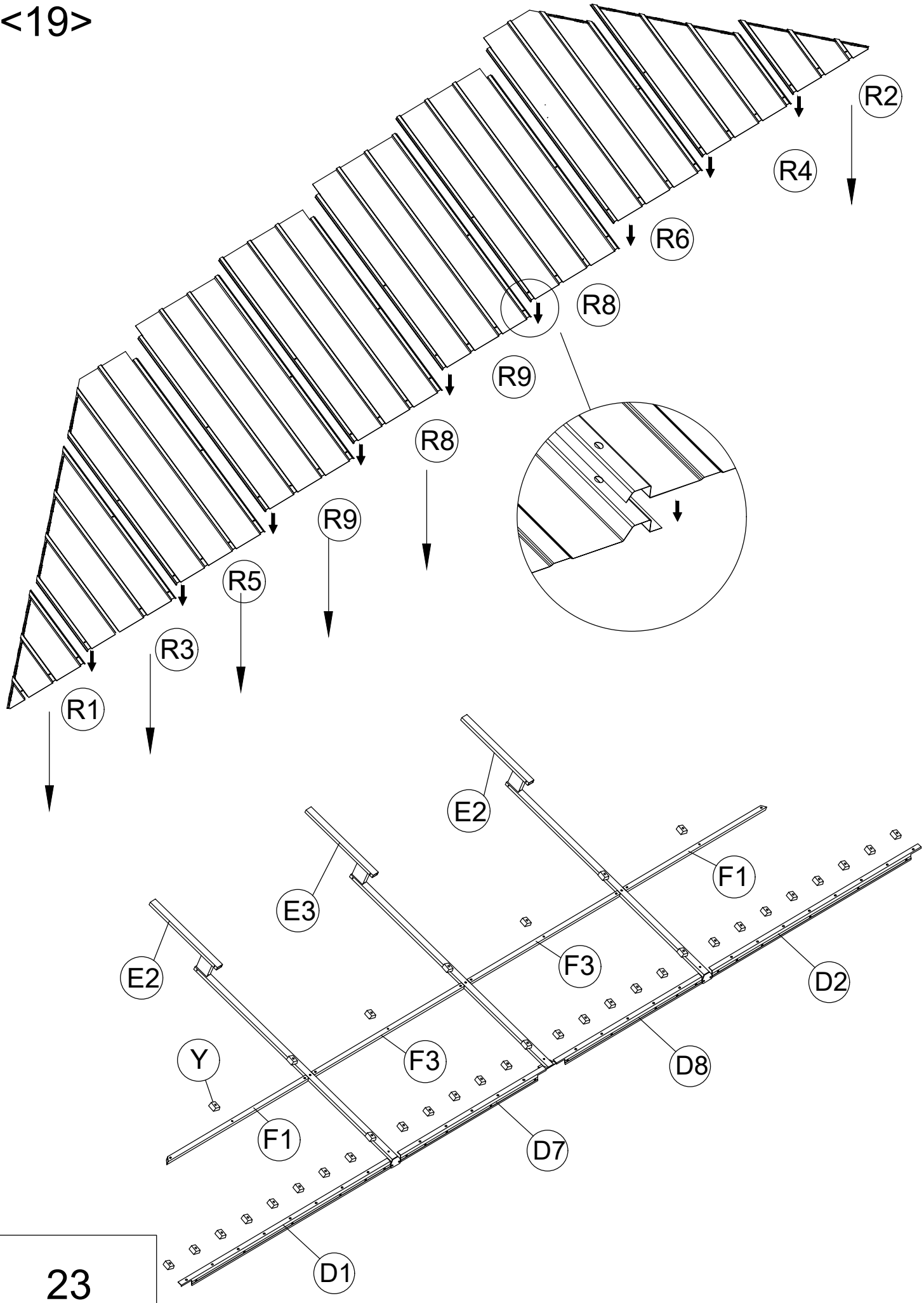


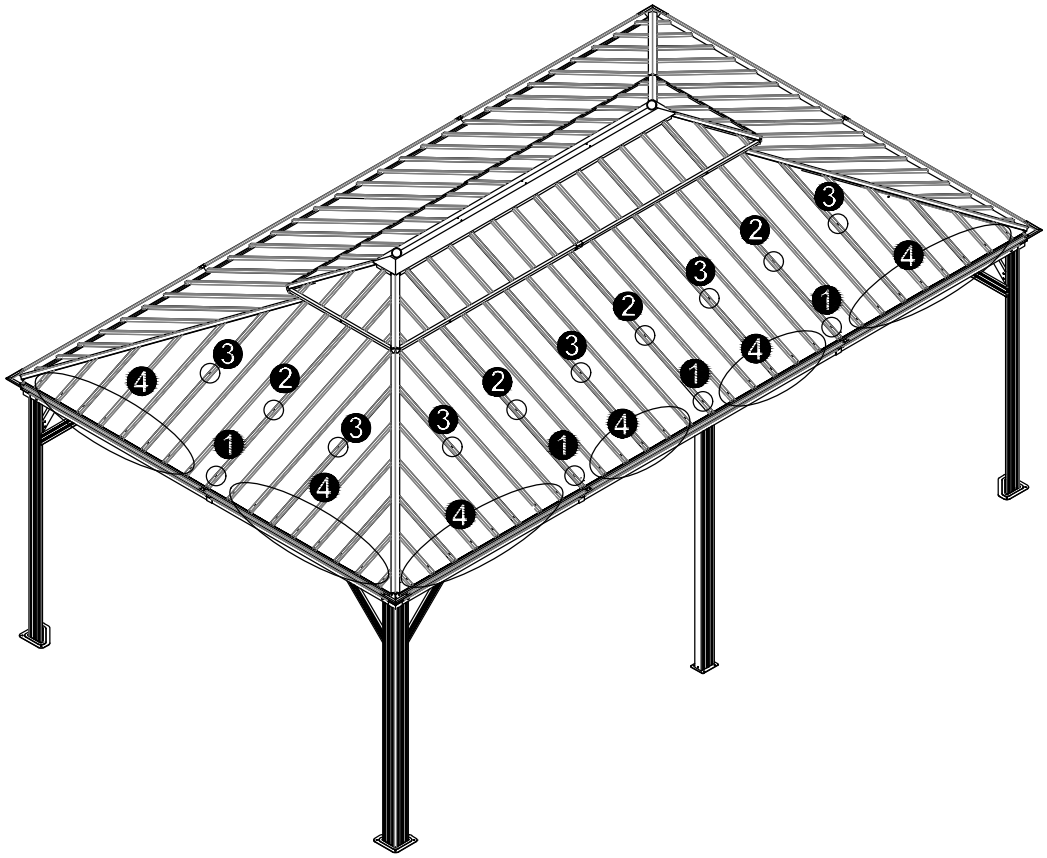

R1
R3
R5
R6
R4
R2
R1
R3
R5
R9
R8
R9
R8
R6
R4
R2

<18>

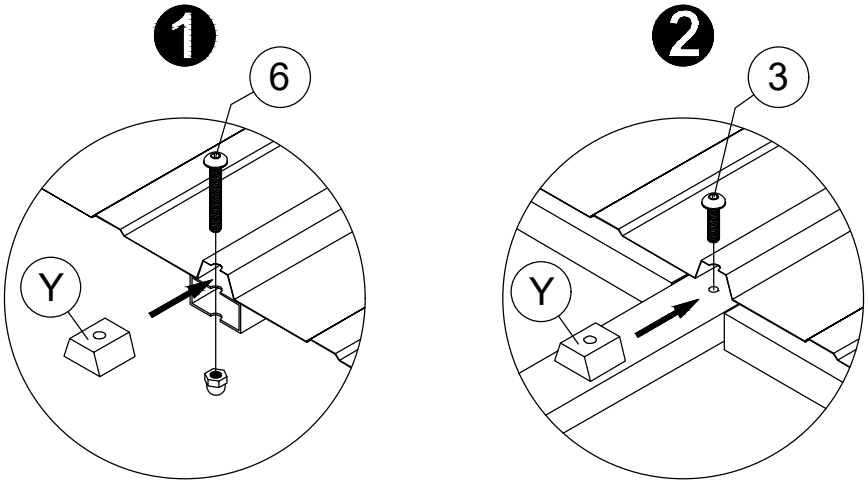


<19>

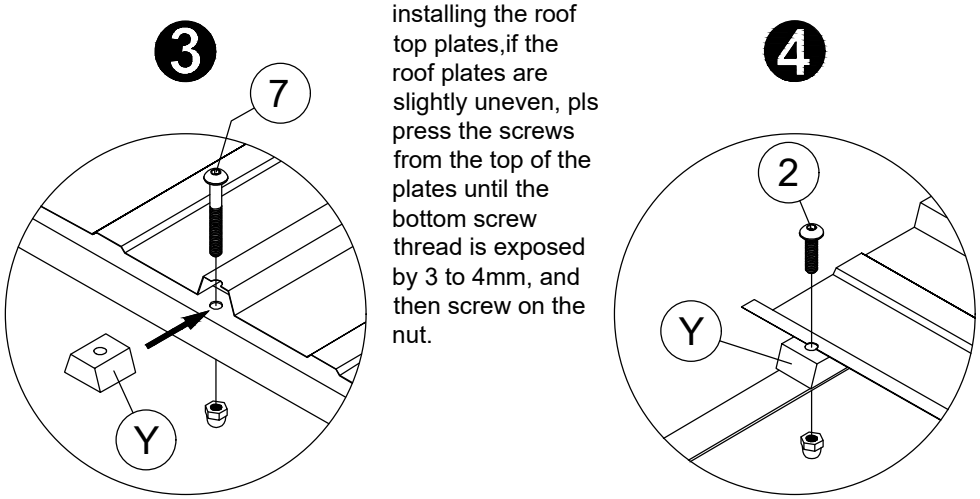


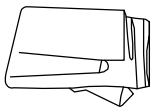


 Y	112x
 M6x23 2	84x
 M6x25 3	8x
 M6x42 6	8x
 M6x47 7	12x
24	



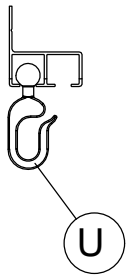
Note: When installing the roof top plates,if the roof plates are slightly uneven, pls press the screws from the top of the plates until the bottom screw thread is exposed by 3 to 4mm, and then screw on the nut.

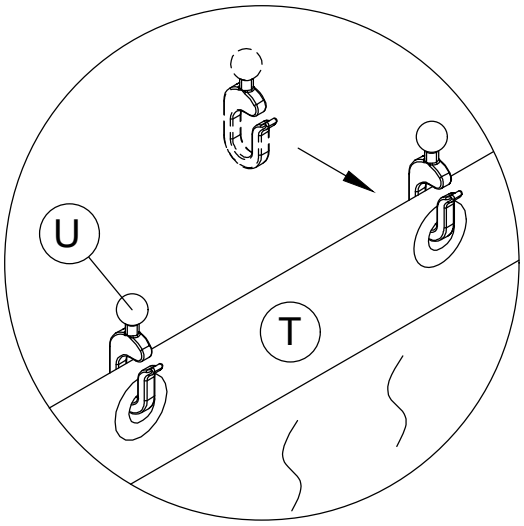


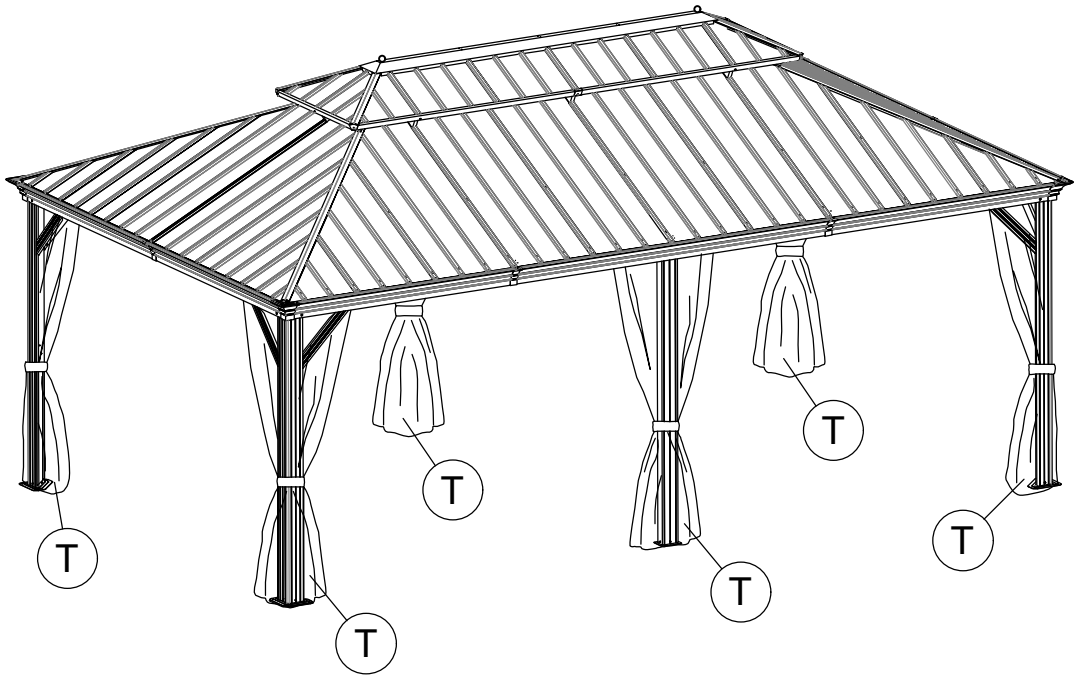


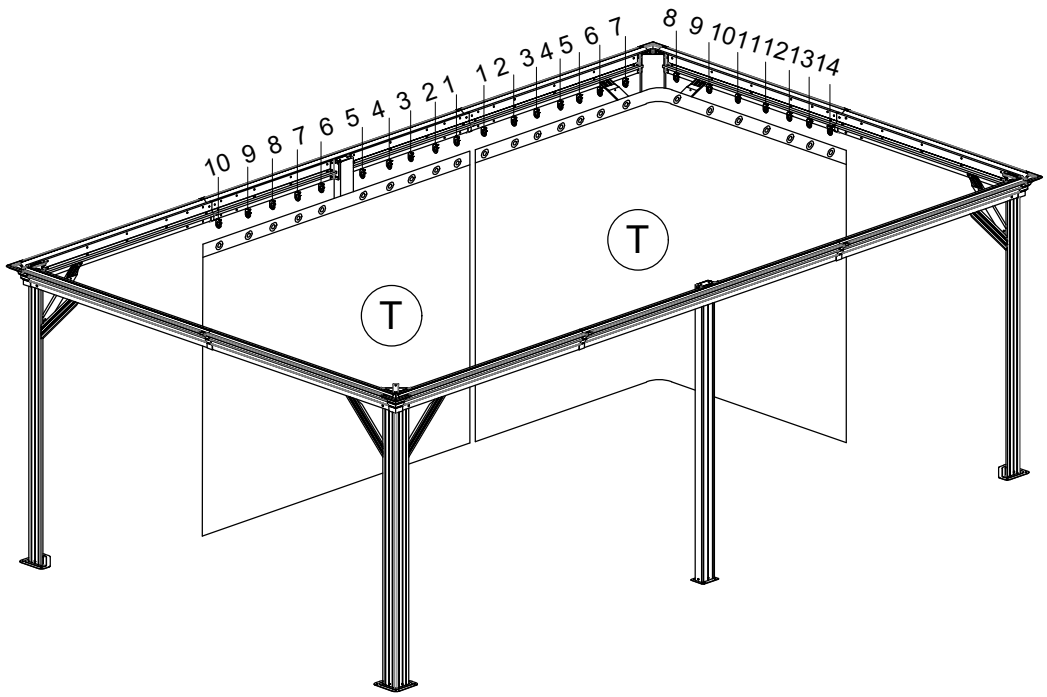
T 4x + 2x

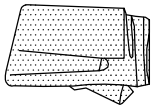
<21>





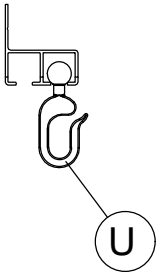


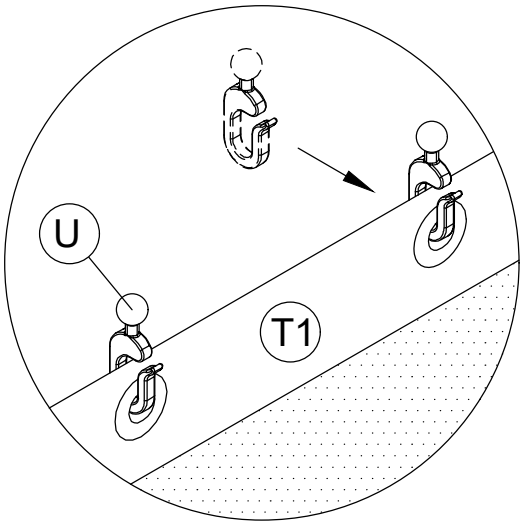


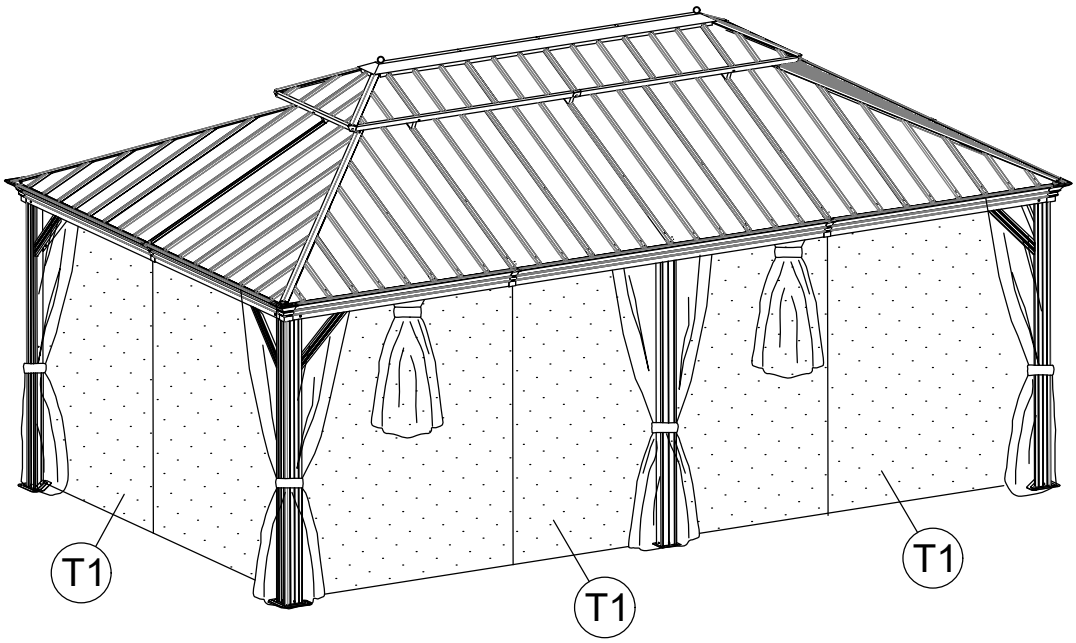


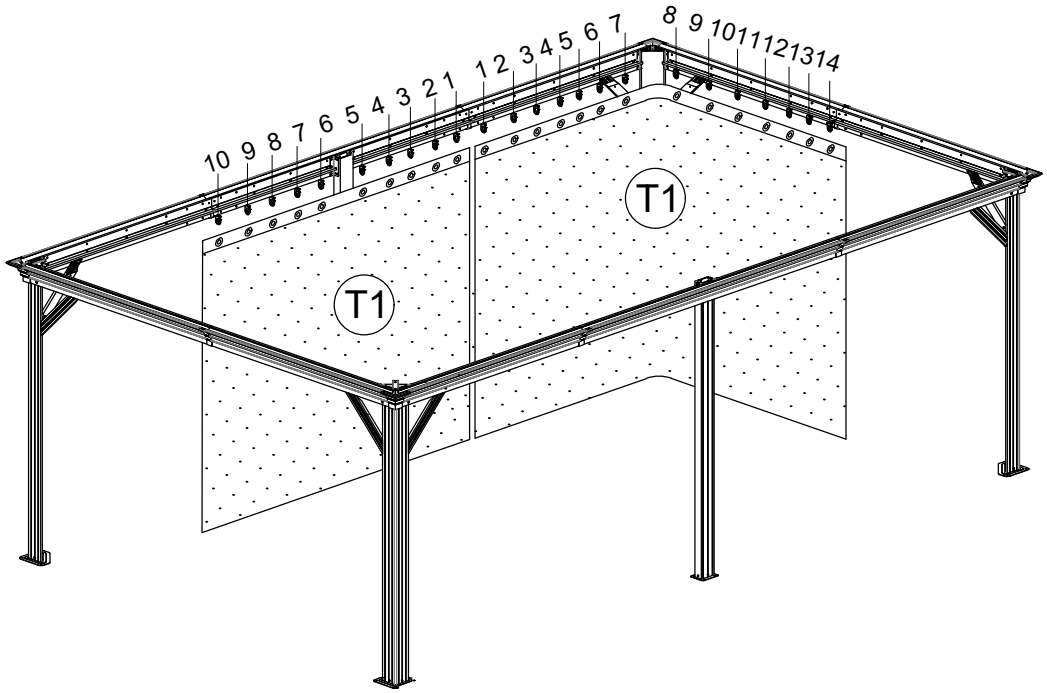
T1 4x + 2x

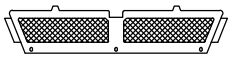
<22>











V1 2x



V4a 2X



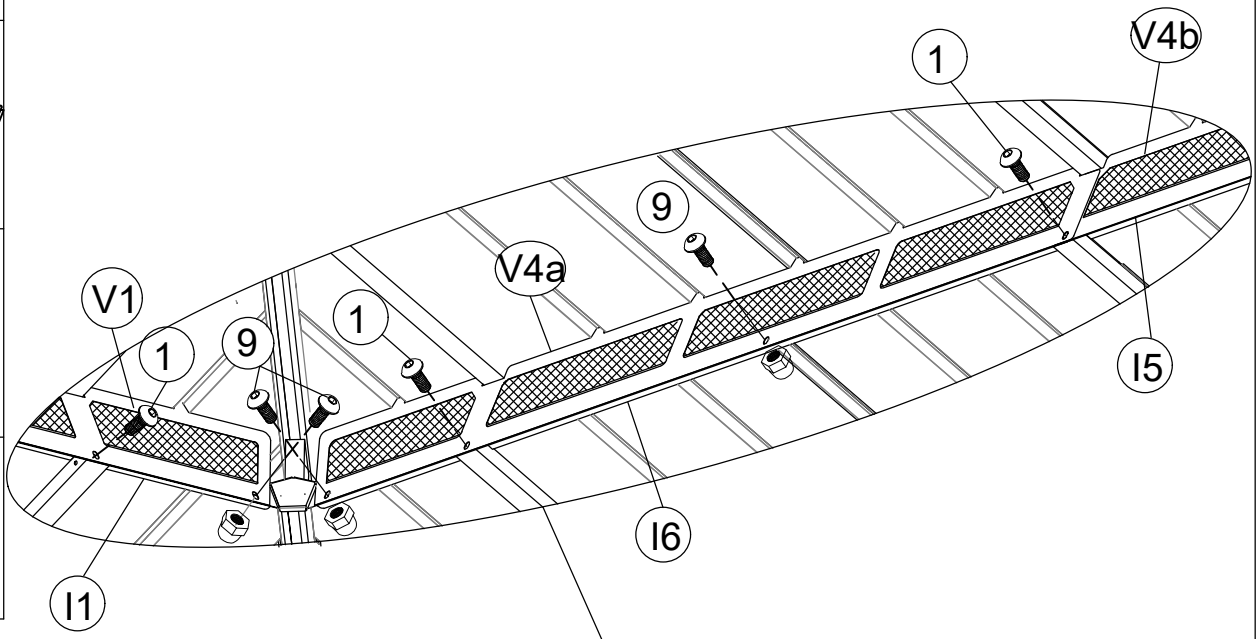
V4b 2x

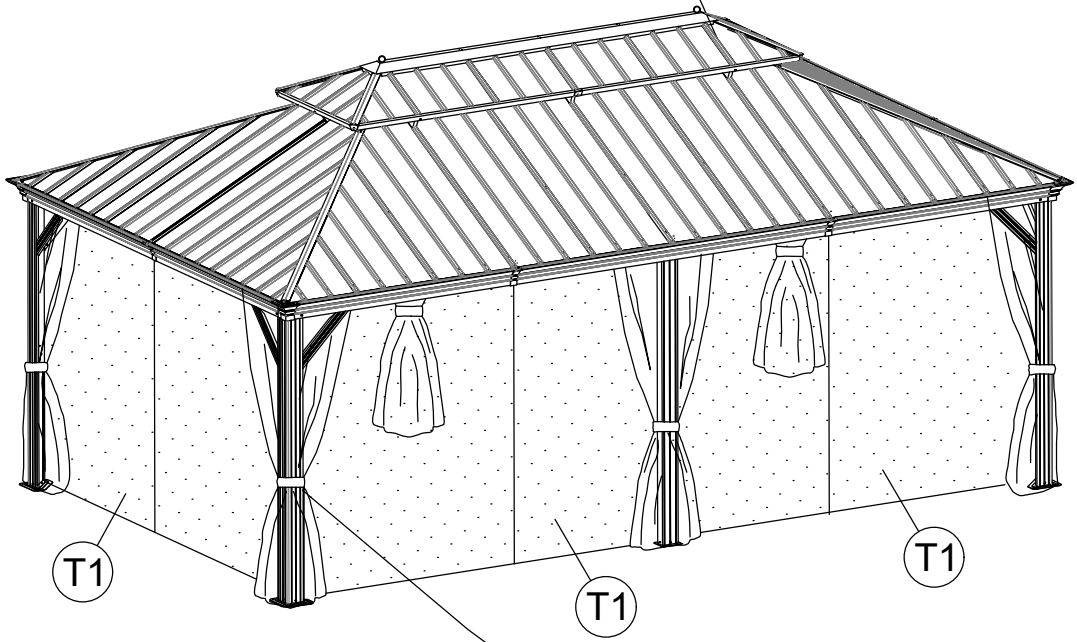


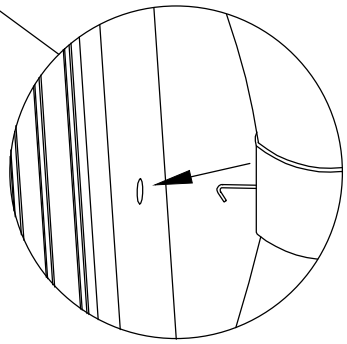
M6x10

9 12x

<23>







Carton-1/6	
Part	Qty
B1	4
E	4
D1	4
D2	4
G1	2
G5	2
G6	2
I1	2
I5	2
I6	2
J1	2
K	4
K1	6
N	8
N1	2
V	6
W	4
W1	8
W3	8
W4	8
W5	4
Y	112
U	152
Z	64
Z1	8
Z2	8
Za	2

Carton-2/6	
Part	Qty
A	4
A1	2
F1	8
F5	3

Carton-3/6	
Part	Qty
B7	2
E5	4
E1	2
E2	4
E3	2
H	4
H1	4
L4b	1
M4b	1
J	4
T	4 + 2
T1	4 + 2

Carton-4/6	
Part	Qty
B2	4
C1	4
C2	4
D7	2
C7	2

Carton-4/6	
Part	Qty
C8	2
D8	2
F3	4
P	6
V1	2
V4a	2
V4b	2
1.2.3.4.5.6.7.8.9. 10.12.13.14.15	1

Carton-5/6	
Part	Qty
R8	4
R9	4
R5	4
R6	4

Carton-6/6	
Part	Qty
R1	4
R2	4
R3	4
R4	4
S1	4
S2	4
S3	8