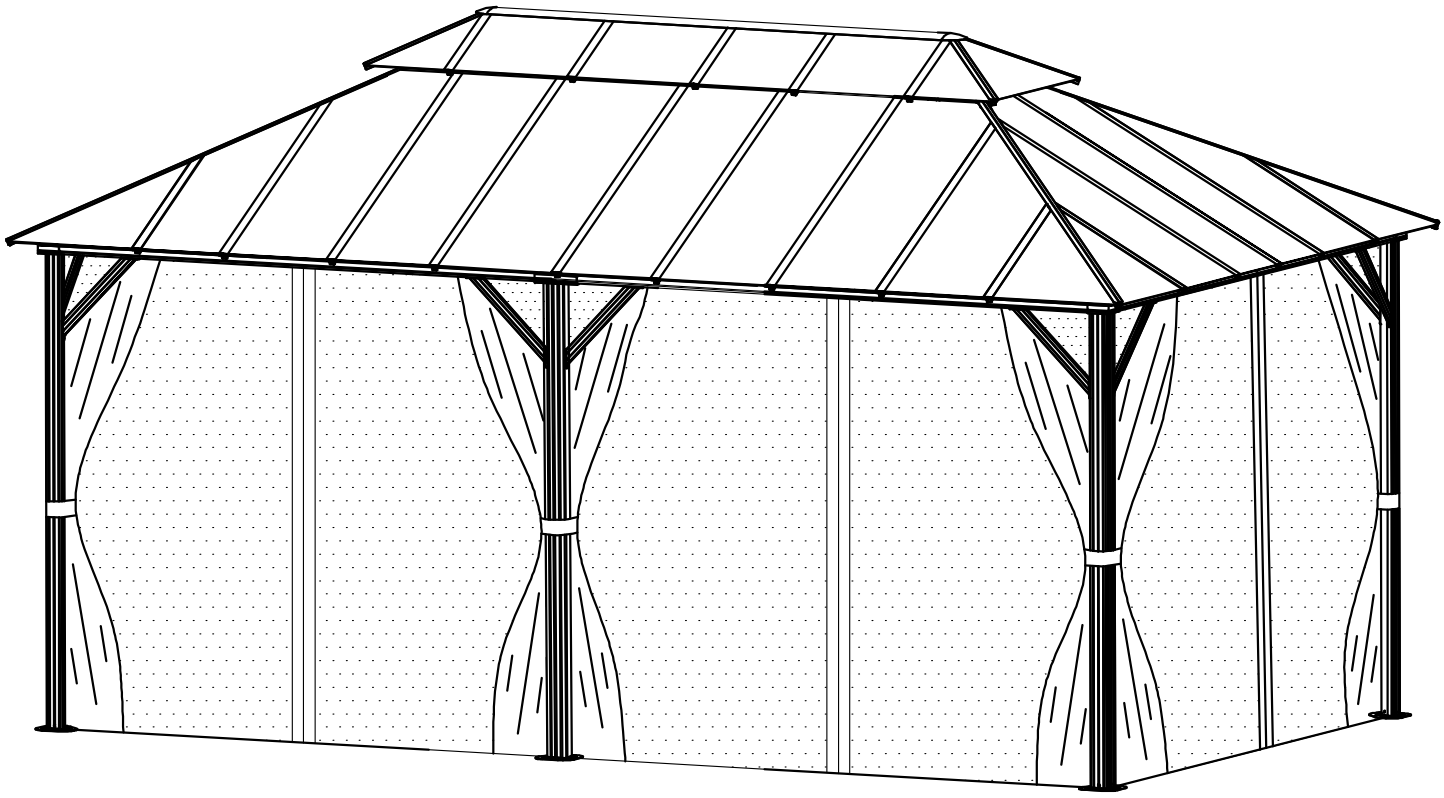
12X20 FT ALUMINUM
DOUBLE ROOF GAZEBO



The gazebo comes with 6 boxes.Some times they may be delivered on the different day,please wait 2-3 more days or contact us for help.

Any questions on assembly or parts,
please contact:customer01service@hotmail.com

Safety Information



WARNING: Keep all flame and heat sources away from this tent fabric. This tent is made with fabric that meets CPAI-84 specifications for fl ame resistance. It is not fireproof. The fabric will burn if left in continuous contact with any flame source. The application of any foreign substance to the tent fabric may render the flame-resistance properties ineffective.



WARNING: When assembling and using this product, basic safety precautions must always be followed to reduce the risk of personal injury and damage to the product or surroundings.



WARNING: This gazebo is NOT a permanent structure and is designed for sunshade and privacy only.
The gazebo should only be used in ideal weather conditions. You MUST completely disassemble the gazebo prior to any extreme weather such as heavy thunderstorms, hurricanes, or ice/hail storms. Failure to do so may result in structural or property damage.



CAUTION: Always install the gazebo on the level ground utilizing the ground stakes provided for stability. It is not recommended to permanently anchor this gazebo to a hard surface such as a wood deck or concrete floor.



CAUTION: Gazebo roof is weather- resistant but may leak during precipitation. It is recommended to remove the roof boards if expecting ice or hail storms.



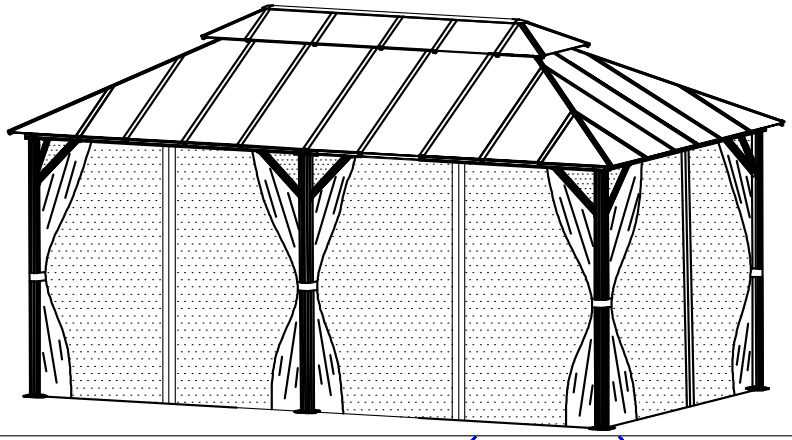
CAUTION: Keep all children and pets away from the assembly area.
Begin assembly not less than 6 feet from any obstruction such as fence, garage, house, overhanging branches, clothes line or electrical wires.
Some parts may contain sharp edges, wear protective gloves if necessary.

Care Instructions

Before using, wipe with a clean, dry cloth. Do not use bleach or solvents. Treat the frame with liquid wax for maximum protection against UV light and salty, damp air. Clean the roof panels periodically with a mild soap and water. Do not use harsh chemical cleaners as this will damage the panel finish. Please properly tighten all hardware and perform periodic inspections during usage for cracked welds or loose nuts or bolts.

ATTENTION:

1. Please fix all the screws first, do not lock off, after assemblling is fully completed, lock all at once finally.
2. Please check the manual carefully and make sure you have received all the parts.
3. If there is any missing, please let us know the letter of the parts you need.
4. If there is any damage, please send clear photos to us, we will check and offer you best solution soon.



Part List(BOX A)

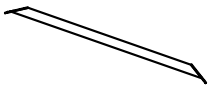
A	A1	D1	D2	
				
Post	Post	Long Ejector Pin	Roof Tube	
4PCS	2PCS	4PCS	12PCS	

Part List(BOX B)

B1	B2	B5	B6	E1
				
Crossbar	Crossbar	Crossbar	Crossbar	Roof Tube
2PCS	2PCS	2PCS	2PCS	4PCS

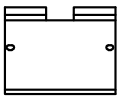
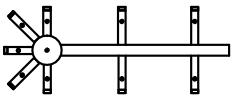
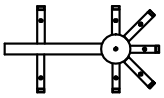
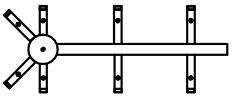
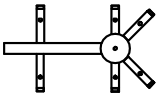
E2	I1	I2	I3	I4
				
Roof Tube	Roof Edge	Roof Edge	Roof Edge	Roof Edge
4PCS	2PCS	4PCS	32PCS	8PCS

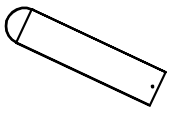
Part List(BOX C)

B3	B4	C	C1	D3
				
Crossbar	**Crossbar**	**Brace**	**Brace**	**Short Ejector Pin**
2PCS	2PCS	12PCS	5PCS	4PCS

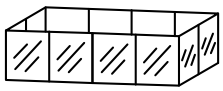
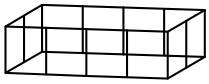
E3	E4	F	G	J
				
Roof Tube	**Roof Tube**	**Roof Tube**	**Roof Tube**	**Base Flange**
4PCS	4PCS	4PCS	10PCS	4PCS

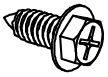
J1	K	K1	L	M
				
Base Flange	**Beam Connection**	Top Connection	**Bracket**	**Corner Moulding**
2PCS	6PCS	2PCS	28PCS	4PCS

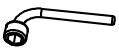
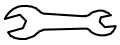
M1	N1	N2	N3	N4
				
Medium Hemming	Long Lower Connector	Short Lower Connector	Long Upper Connector	Short Upper Connector
2PCS	1PC	1PC	1PC	1PC

O	P	Q	R	S
				
Bracket	**Roof Cap**	**Roof Spacer Bracket**	**Hook**	**Roof Spacer Bracket**
8PCS	2PCS	2PCS	5PCS	14PCS

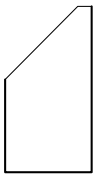
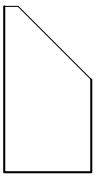
U	V	W	X	X1
				
Corner Roof Bracket	**Side Roof Bracket**	**Hook**	**Hook Stopper**	**Middle Pull Tab**
8PCS	38PCS	128PCS	12PCS	4PCS

Y	Z	Z1		
				
Curtain	Mosquito Net	Roof Mosquito Net		
1PC	1PC	2PCS		

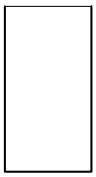
#1	#2	#3	#4	#5
				
M6x15 Bolt	M6x30 Bolt+Nut	M4x10 Self Tapping Screw	M6x20 Bolt+Nut	M6 Nut
177PCS	60PCS	12PCS	46PCS	16PCS

#6	#7	#8	#9	
				
Stake	Wrench	Wrench	Screwdriver	
6PCS	1PC	1PC	1PC	

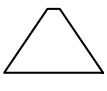
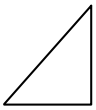
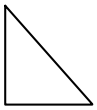
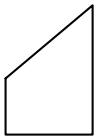
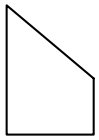
Part List(BOX D)

AA	BB			
				
Roof Panel	Roof Panel			
4PCS	4PCS			

Part List(BOX E)

FF				
				
Roof Panel				
8PCS				

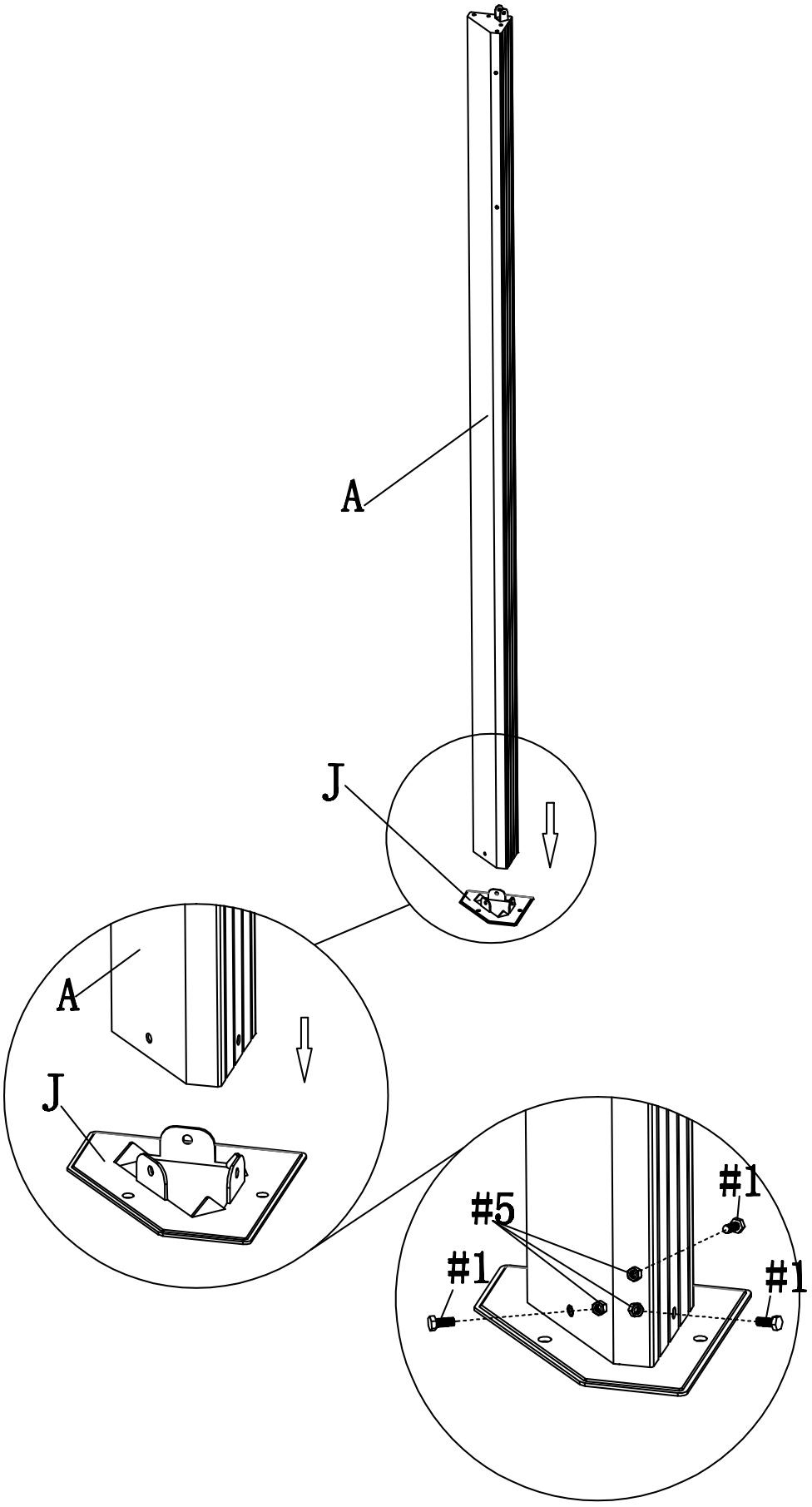
Part List(BOX F)

CC	DD	EE	GG	HH
				
Roof Panel	Roof Panel	Roof Panel	Roof Panel	Roof Panel
2PCS	4PCS	4PCS	4PCS	4PCS

II	JJ	KK
		
Roof Panel	Roof Panel	Roof Panel
8PCS	2PCS	2PCS

STEP 1

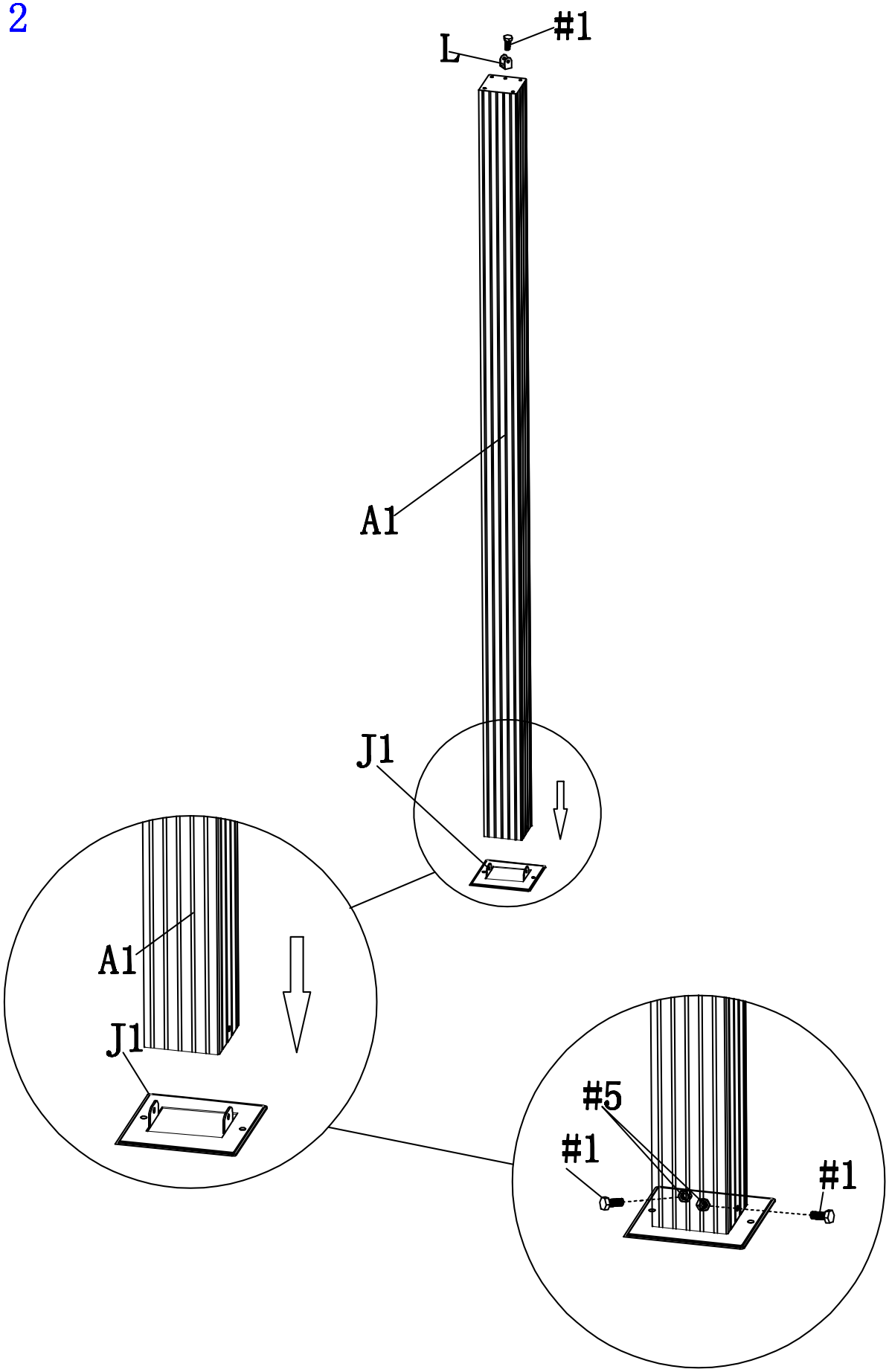
A*4
J*4
#1*12
#5*12



Install a base flange(J) to the bottom of a post(A) using bolts(#1) and nuts(#5).Repeat the step for all other A posts.

STEP 2

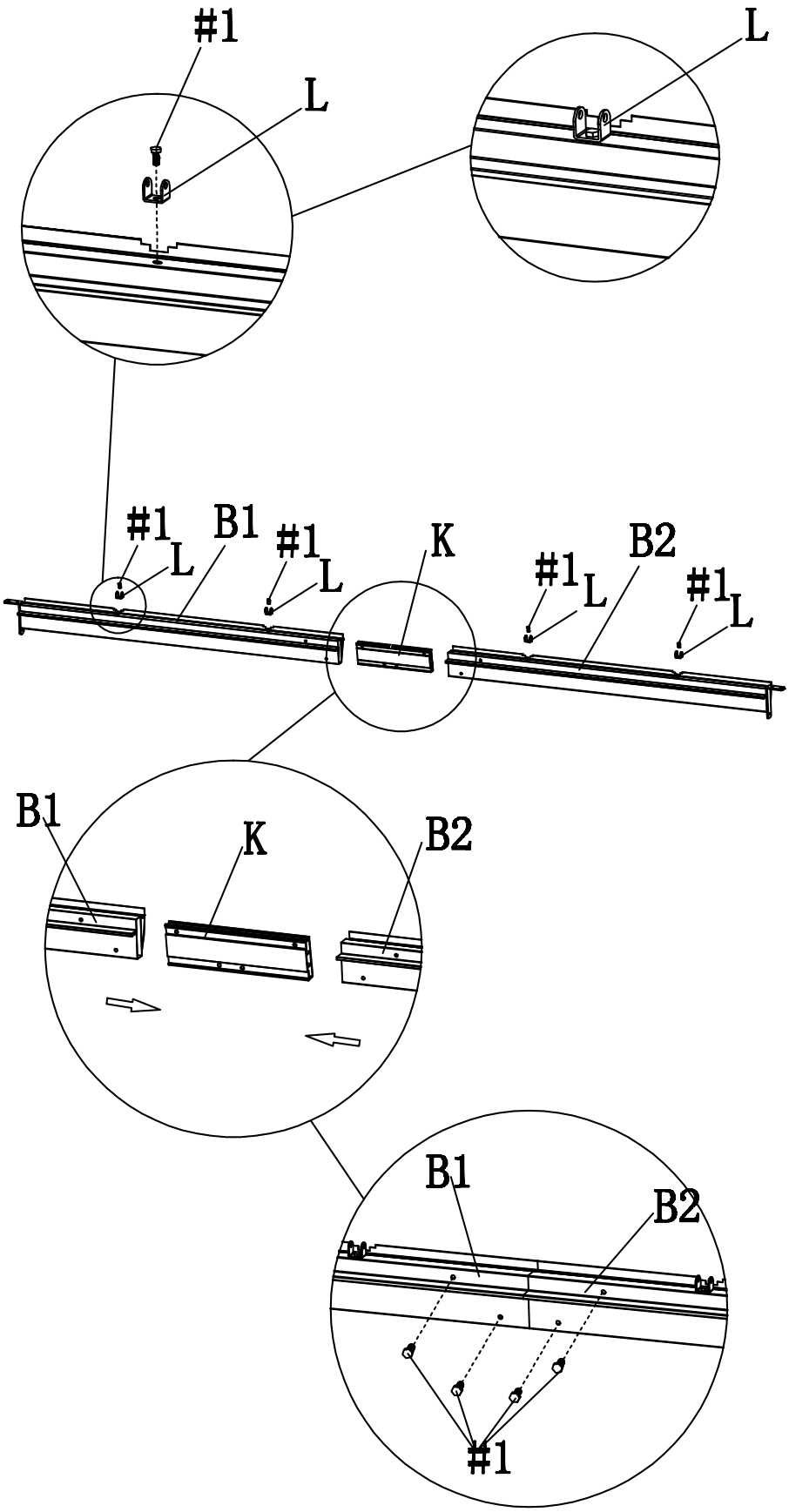
A1*2
J1*2
L*2
#1*6
#5*4



Use Bolt(#1) to fix Bracket(L) to the upper Post(A1) middle hole position,
Install a base flange(J1) to the bottom of a post(A1) using bolts(#1)
and nuts(#5).Repeat the step for all other A1 posts.

STEP 3

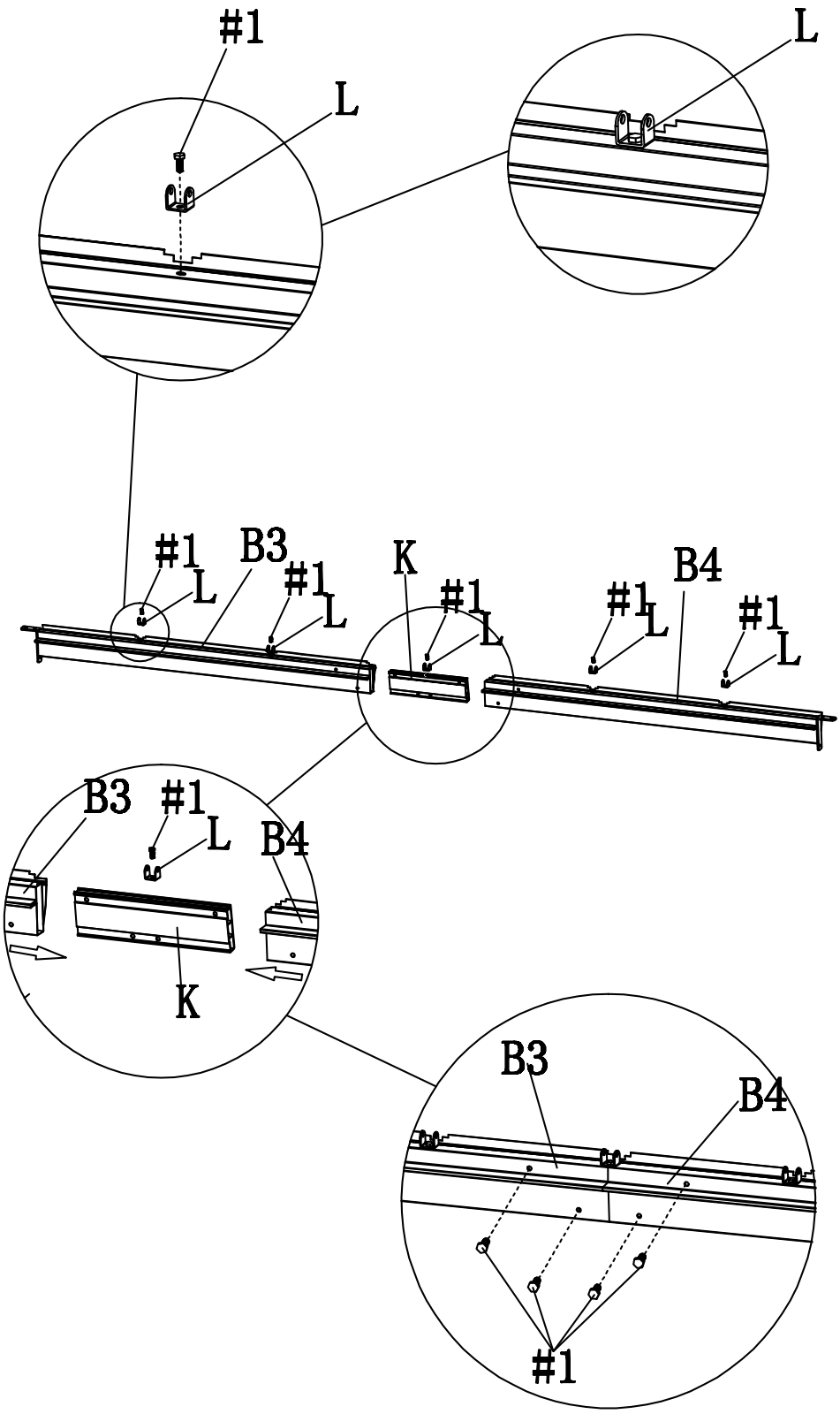
B1*2
B2*2
K*2
L*8
#1*16



Join crossbars(B1) and (B2) by using connector(K) and bolts(#1).

STEP 4

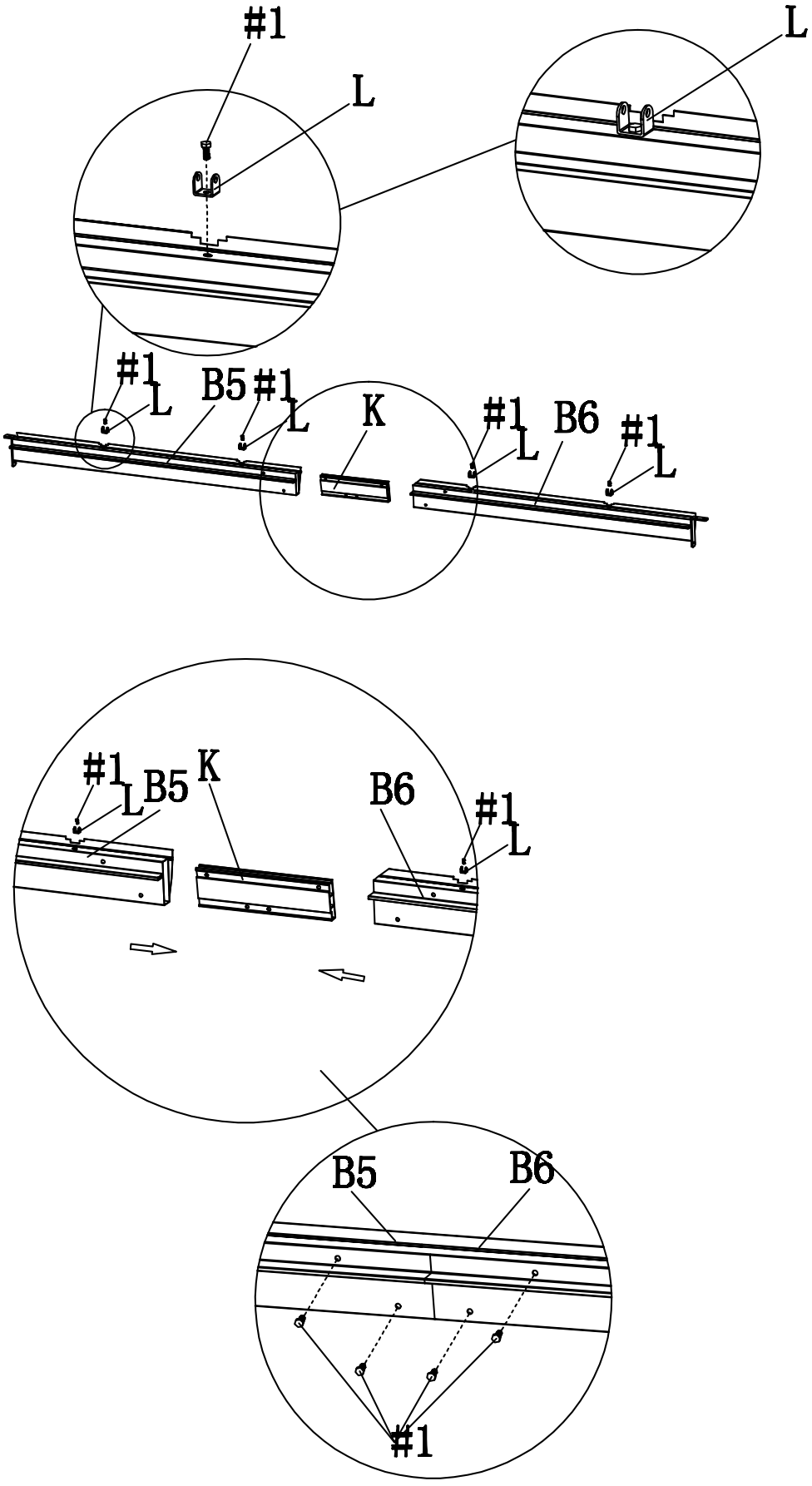
B3*2
B4*2
K*2
L*10
#1*18



Join crossbars(B3) and (B4) by using connector(K) and bolts(#1).

STEP 5

B5*2
B6*2
K*2
L*8
#1*16

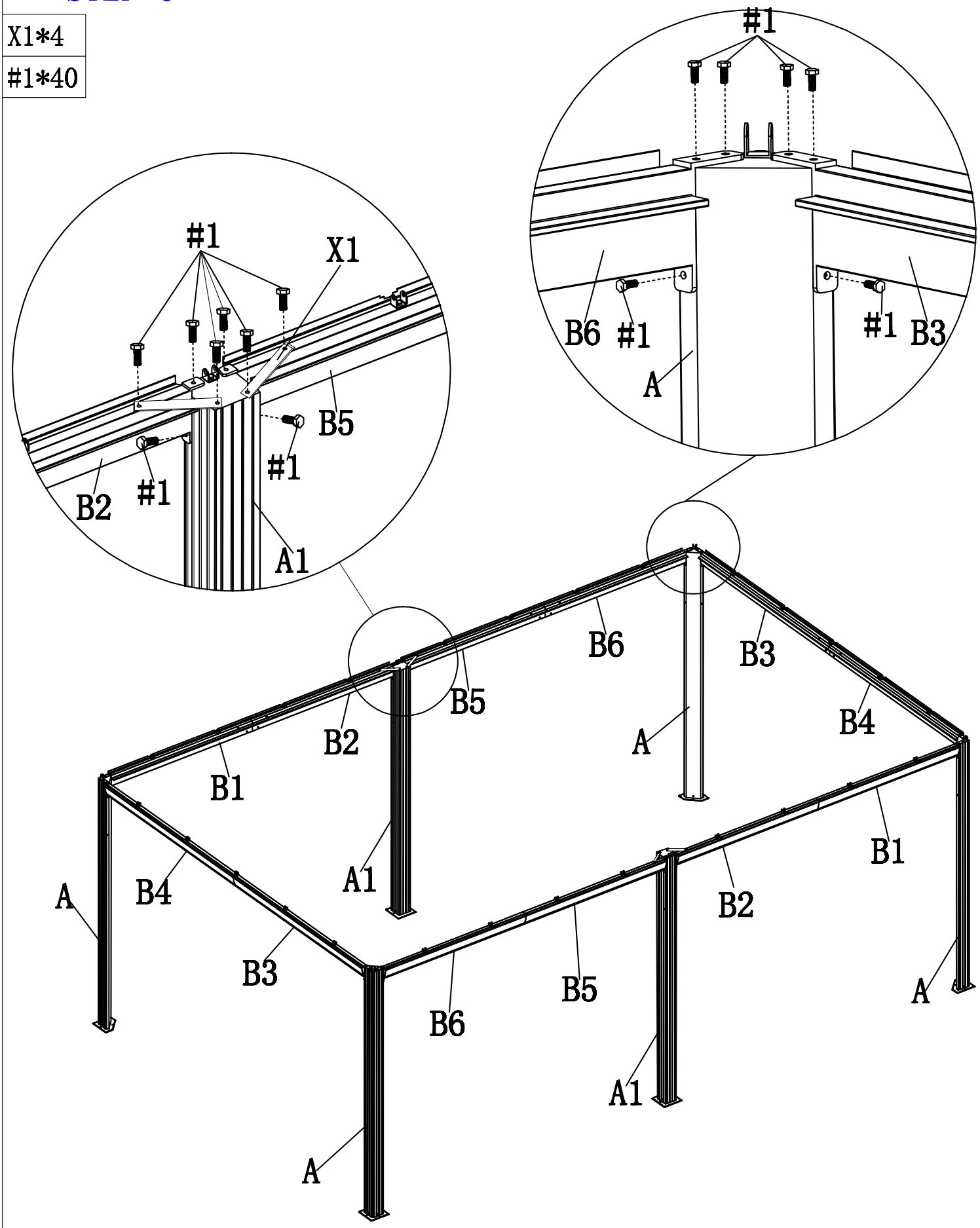


Join crossbars(B5) and (B6) by the use of connector(K) and bolts(#1).

Take care to fix at middle point a bracket(L) using a bolt(#1).

STEP 6

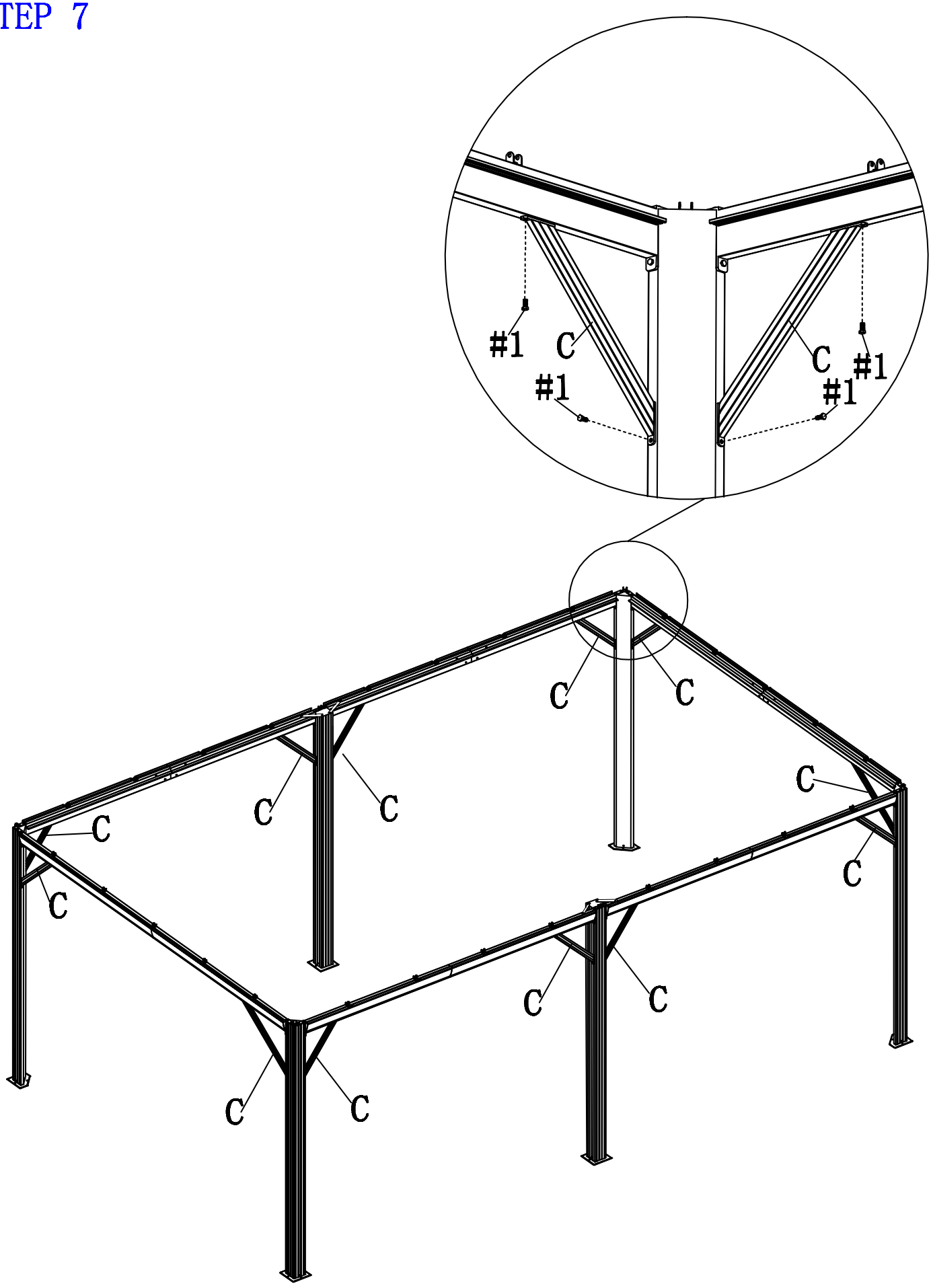
X1*4
#1*40



As shown, fix the crossbars assembly (B1)/(B2) and (B3)/(B4) and (B5)/(B6) to posts (A) and **posts(A1) by using bolts (#1).**

STEP 7

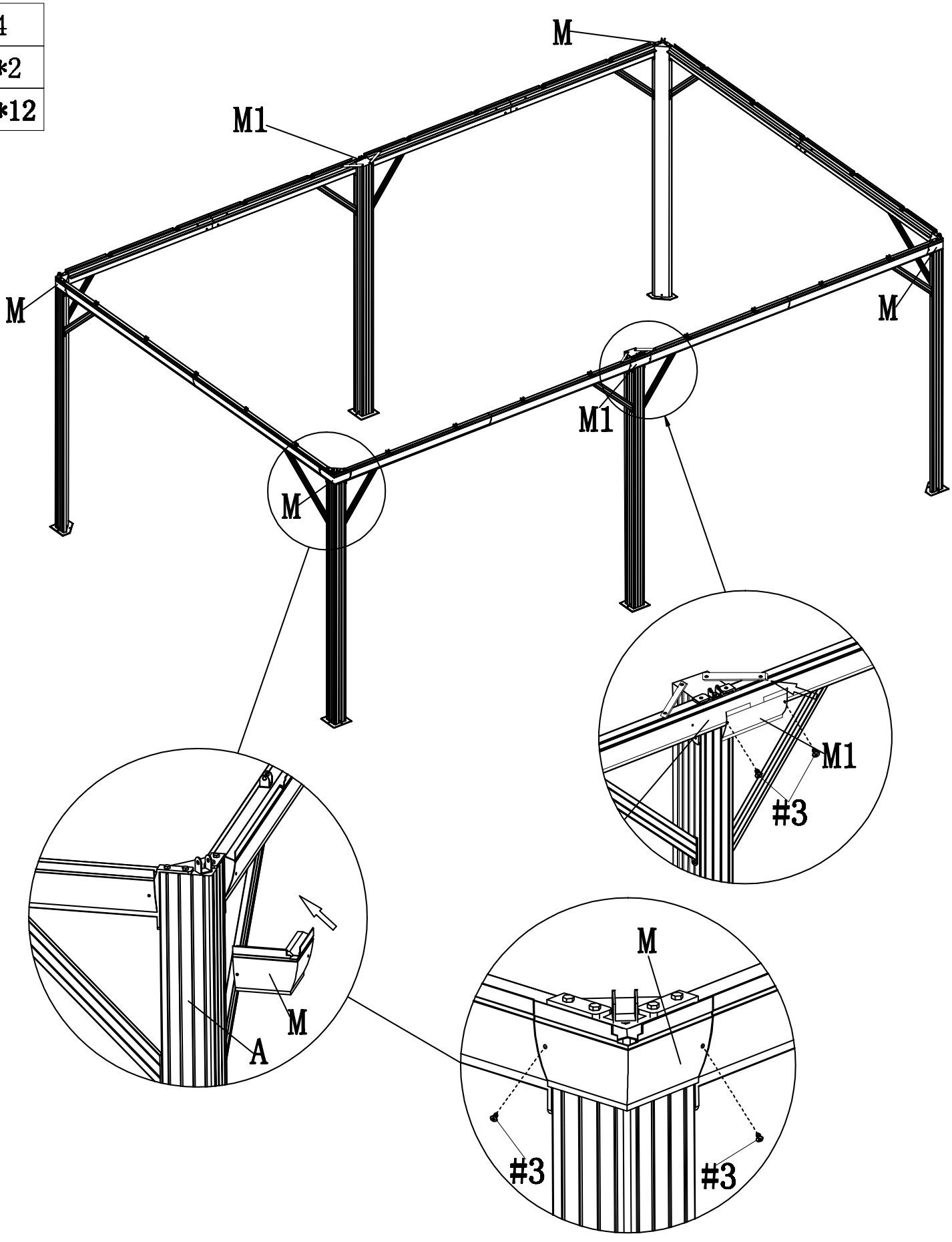
C*12
#1*24



As shown, fix the braces (C) to posts (A) and (A1) and crossbars assembly (B1)/(B2) and (B3)/(B4) and (B5)/(B6) by using bolts (#1).

STEP 8

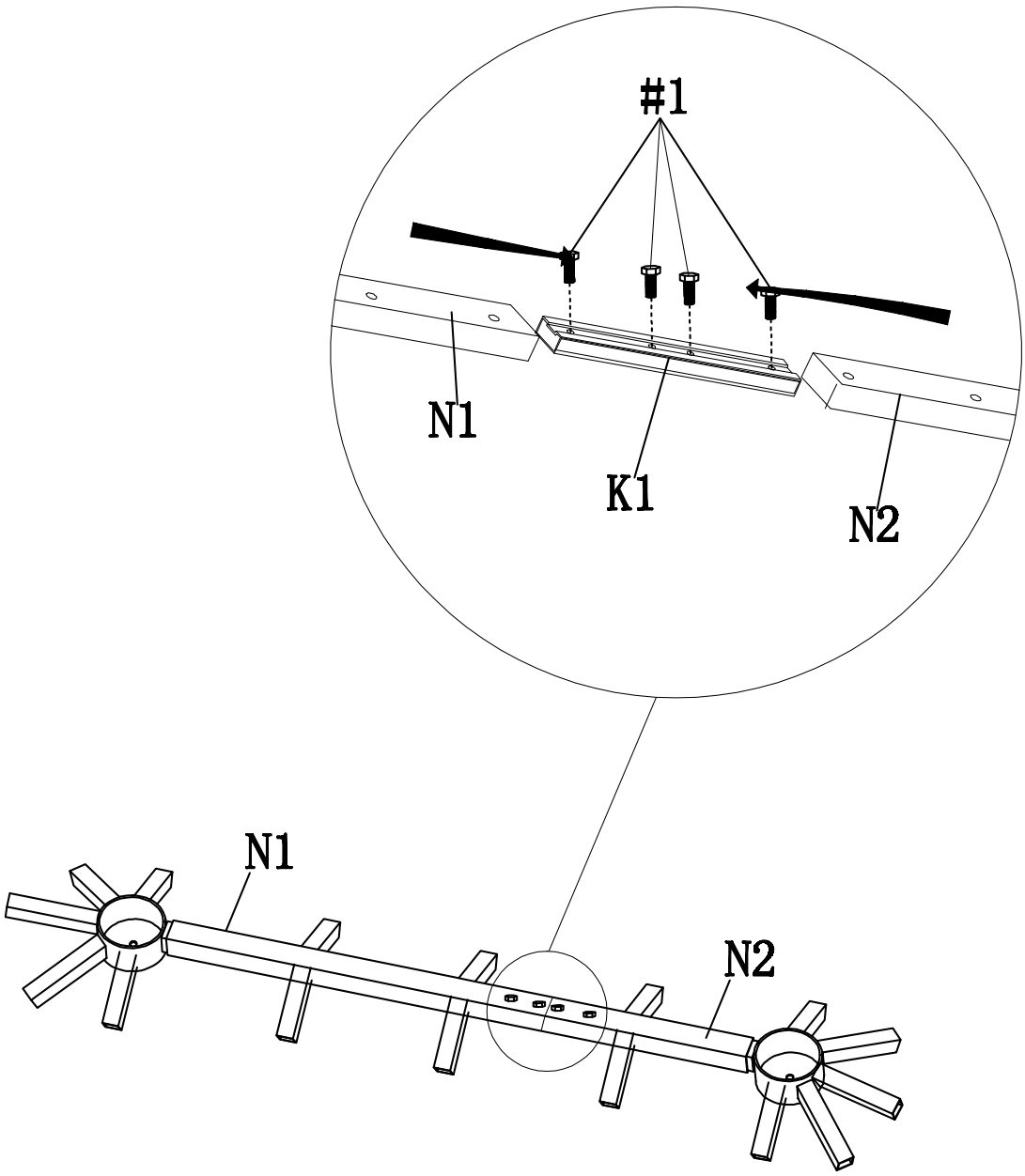
M*4
M1*2
#3*12



As shown, fix at appropriate location corner moulding (M) and (M1) by using self tapping **screws (#3).**

STEP 9

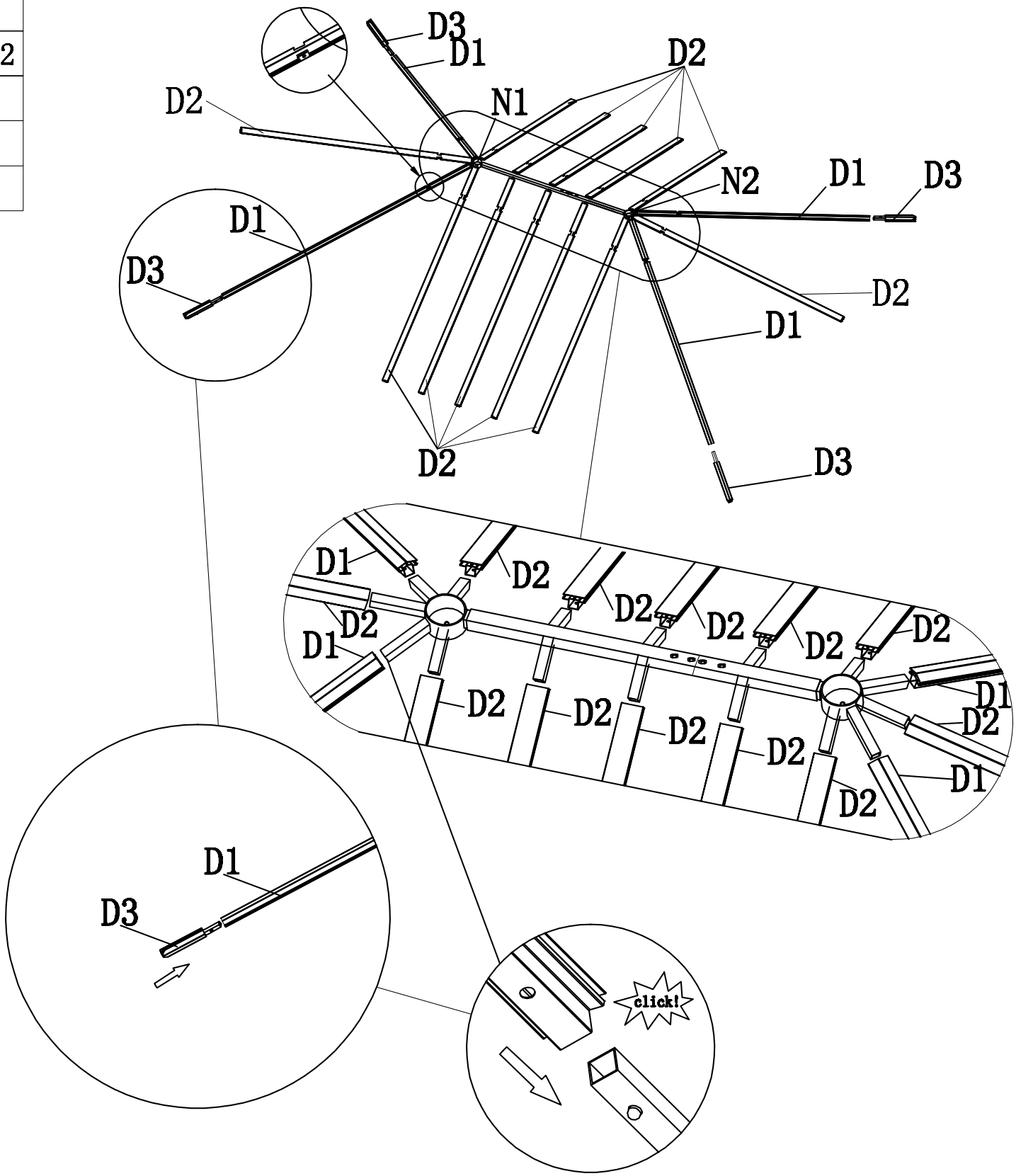
N1*1
N2*1
K1*1
#1*4



Insert Top Connection(K1) into Long Lower Connector(N1) and Short Lower Connector(N2) **and fix it with Bolts(#1).**

STEP 10

D1*4
D2*12
D3*4
N1*1
N2*1

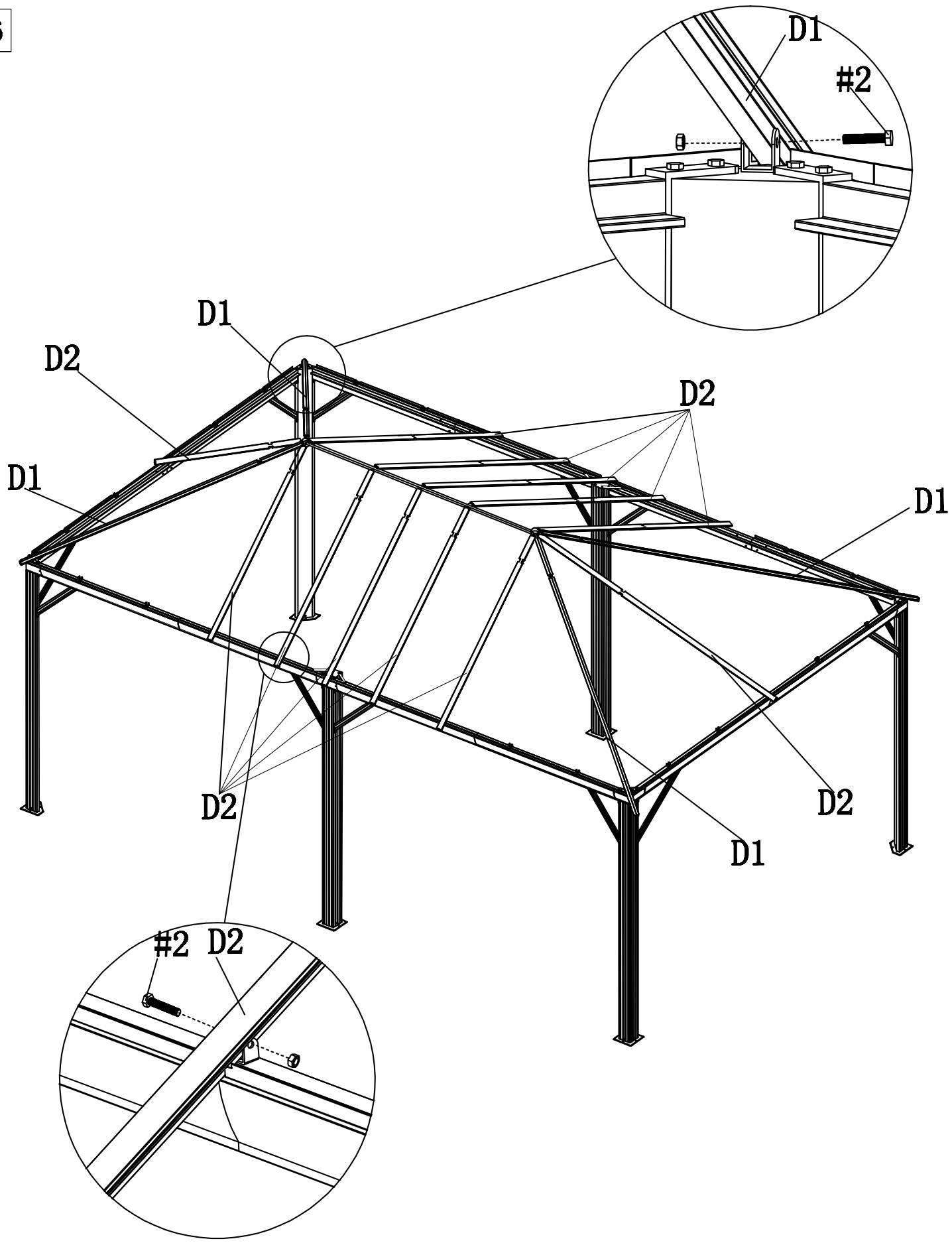


Repeat same procedure to fix corner roof tubes (D1) and roof tubes (D2) as shown.

Repeat same procedure to fix corner roof tubes (D1) and roof tubes (D3) with connecting as shown.

STEP 11

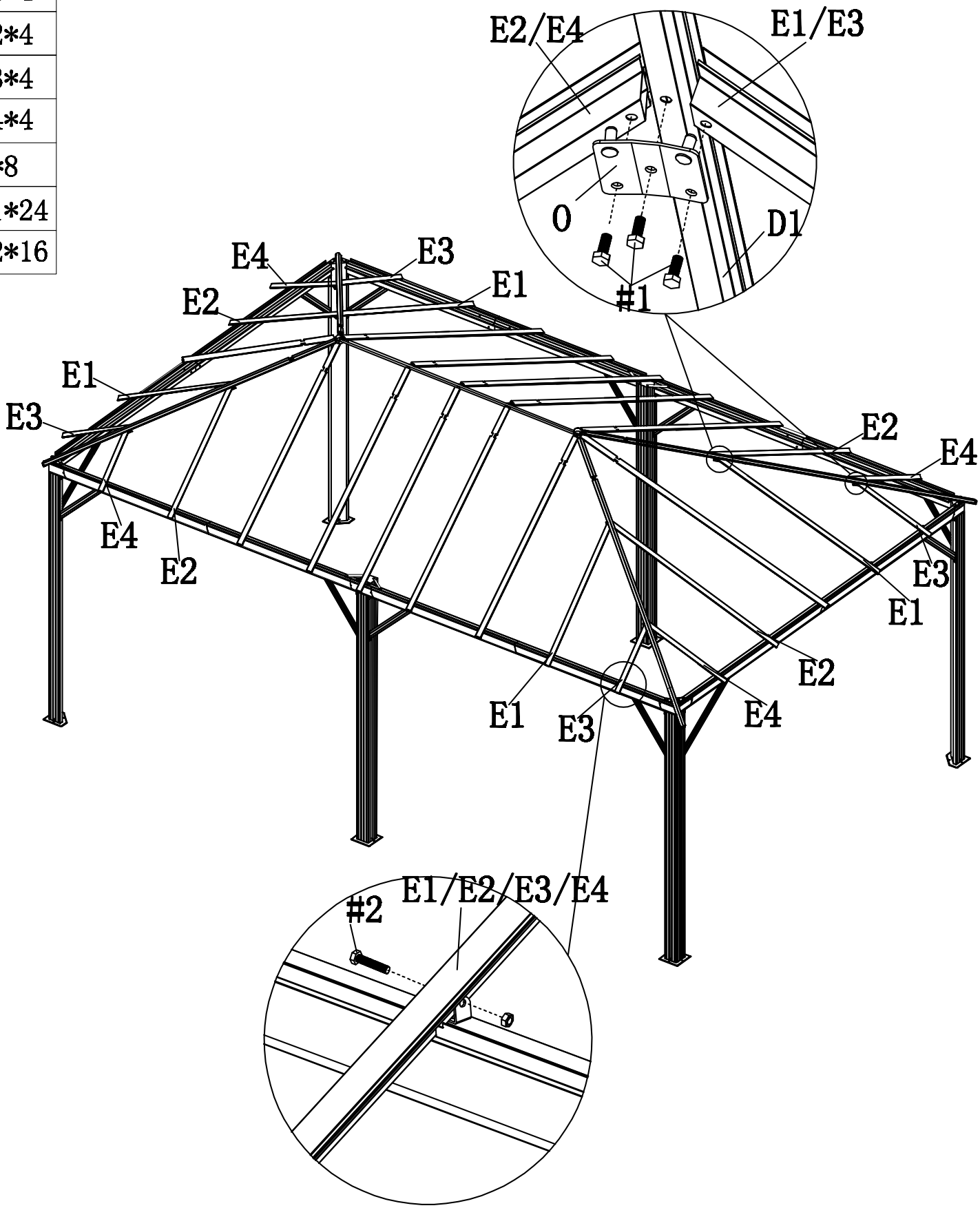
#2*16



Lay down the last assembly on the gazebo main frame and fix tubes ends by using bolts and nuts (#2).

STEP 12

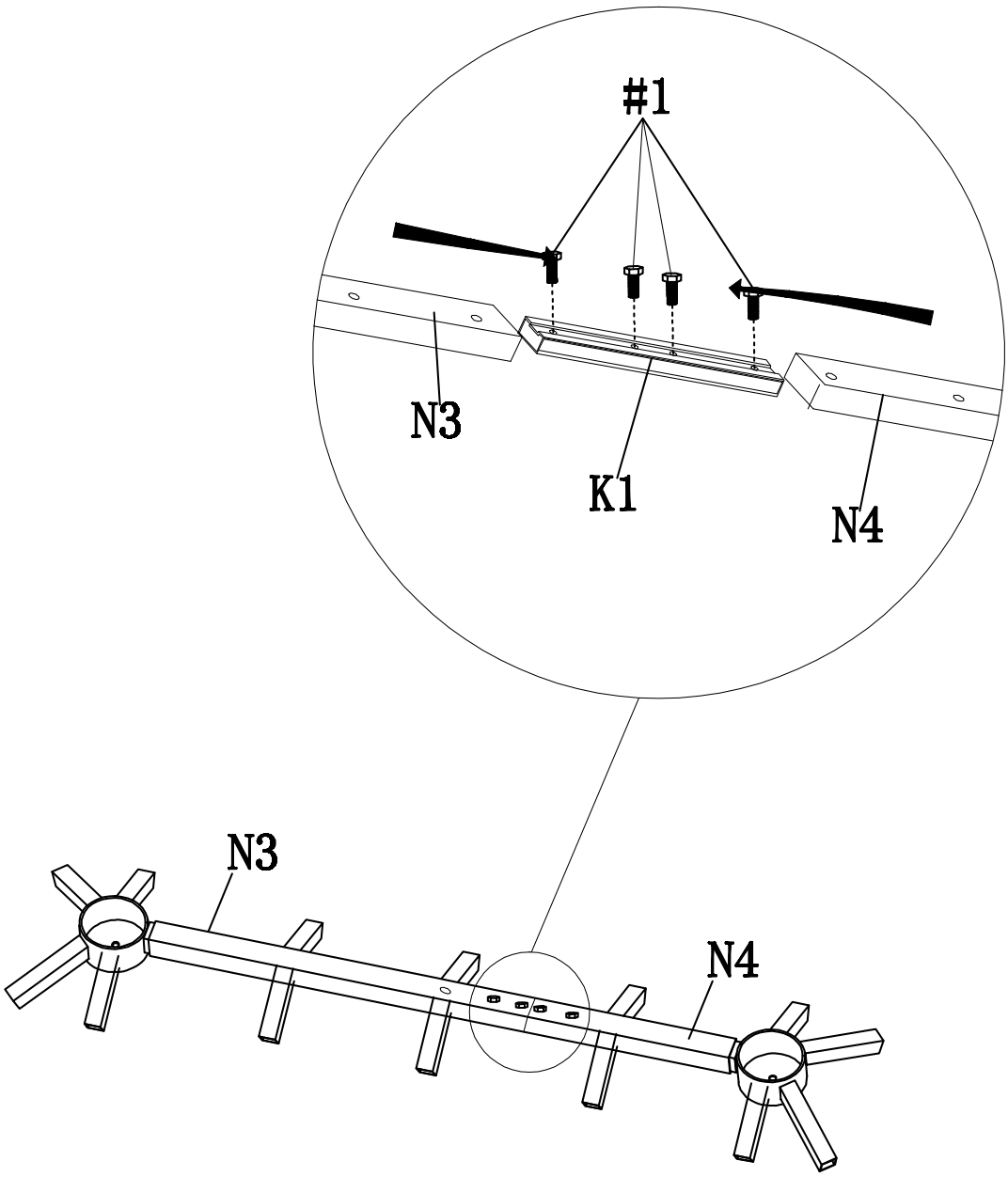
E1*4
E2*4
E3*4
E4*4
0*8
#1*24
#2*16



Fix the roof tube (E1), (E2), (E3) and (E4) to corner roof tubes (D1) by using brackets (0) and bolts (#1) as shown. Fix other ends of **tubes to the main frame by using bolts and nuts (#2).**

STEP 13

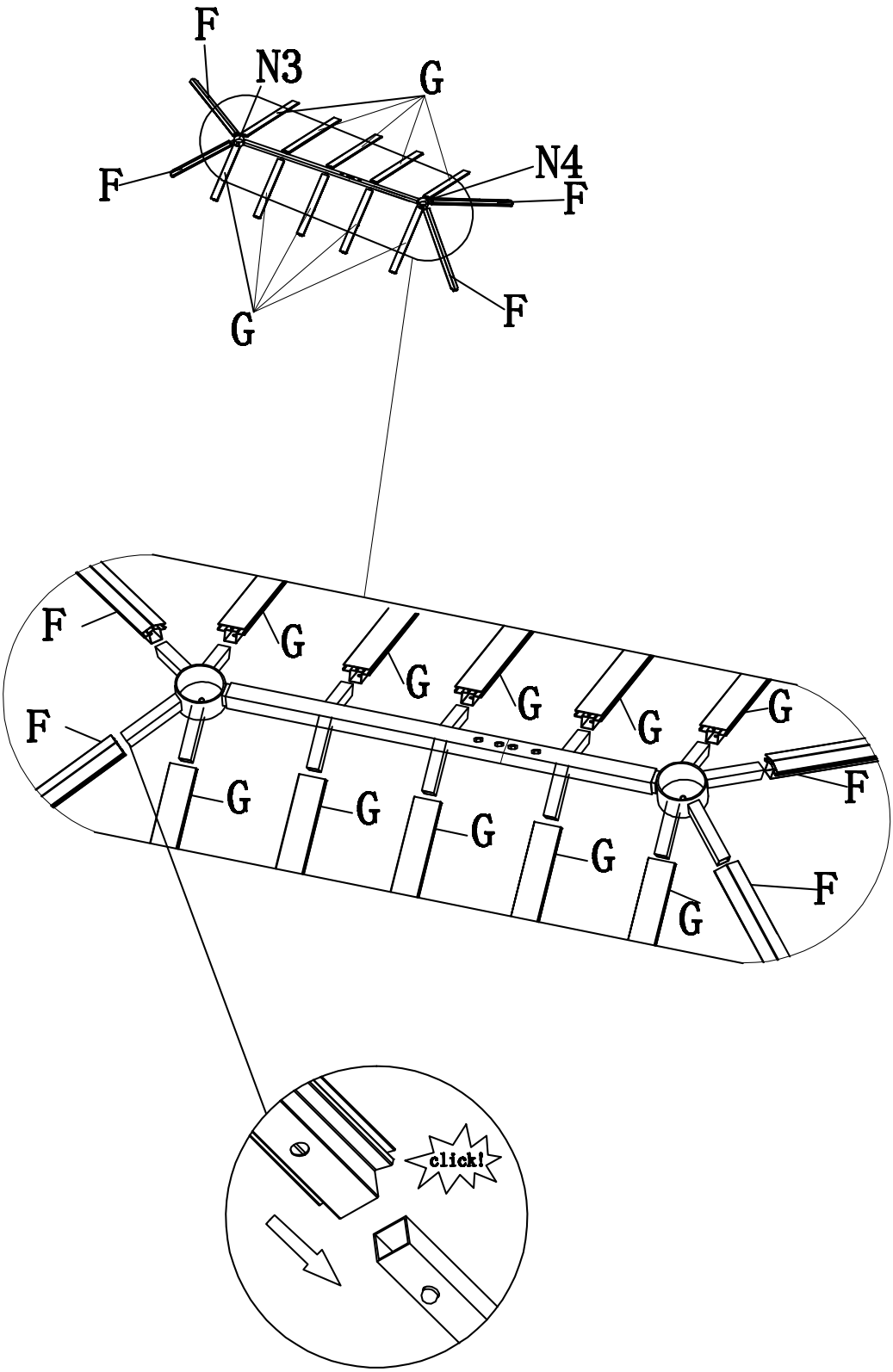
N3*1
N4*1
K1*1
#1*4



Insert Top Connection(K1) into Long Top Connector(N3) and Short Top Connector(N4) and fix it with Bolts(#1).

STEP 14

F*4
G*10
N3*1
N4*1

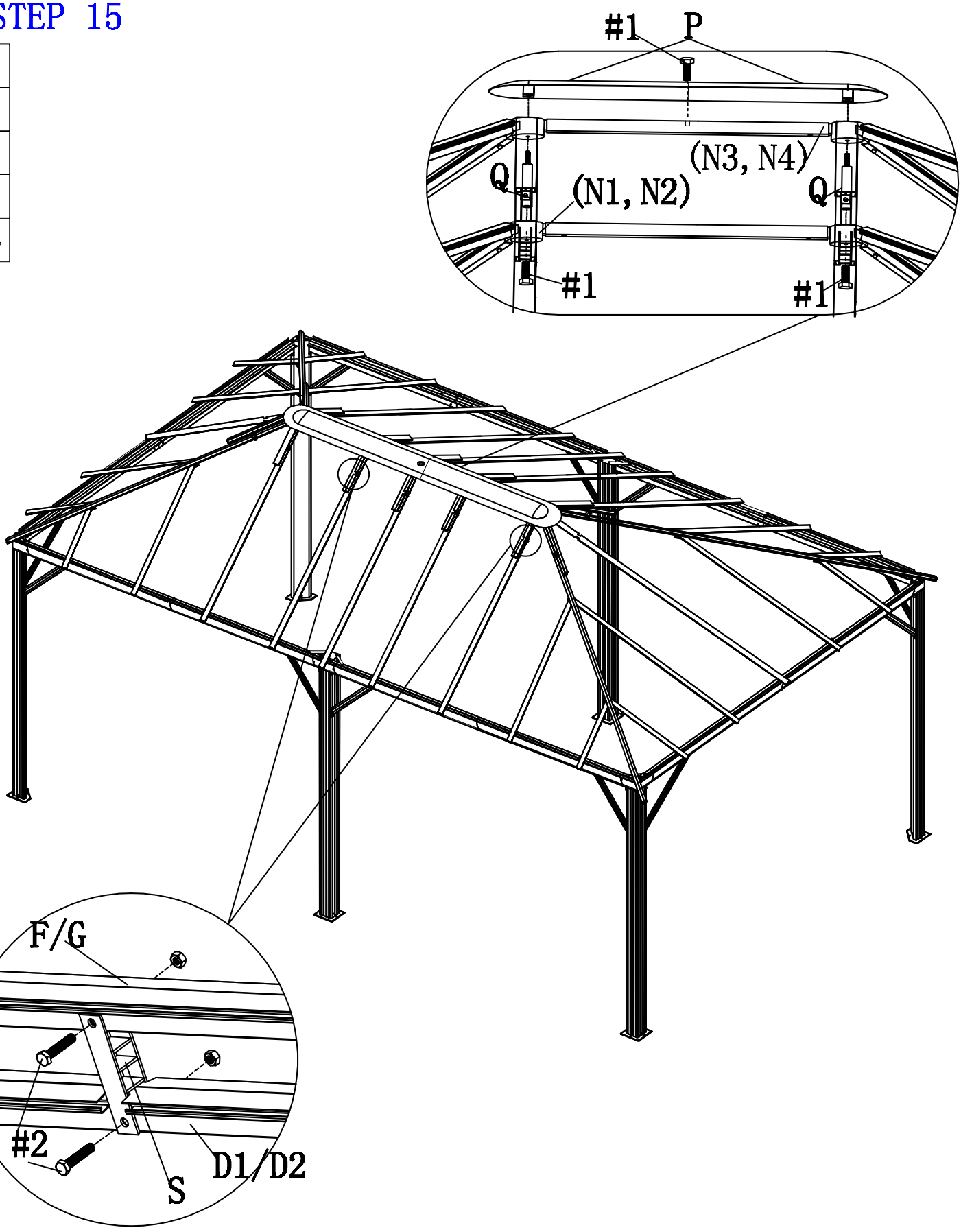


Repeat same procedure to fix corner roof tubes (F) and roof tubes (G) as shown.

Repeat same procedure to fix corner roof tubes (F) and roof tubes (G) with connecting as shown.

STEP 15

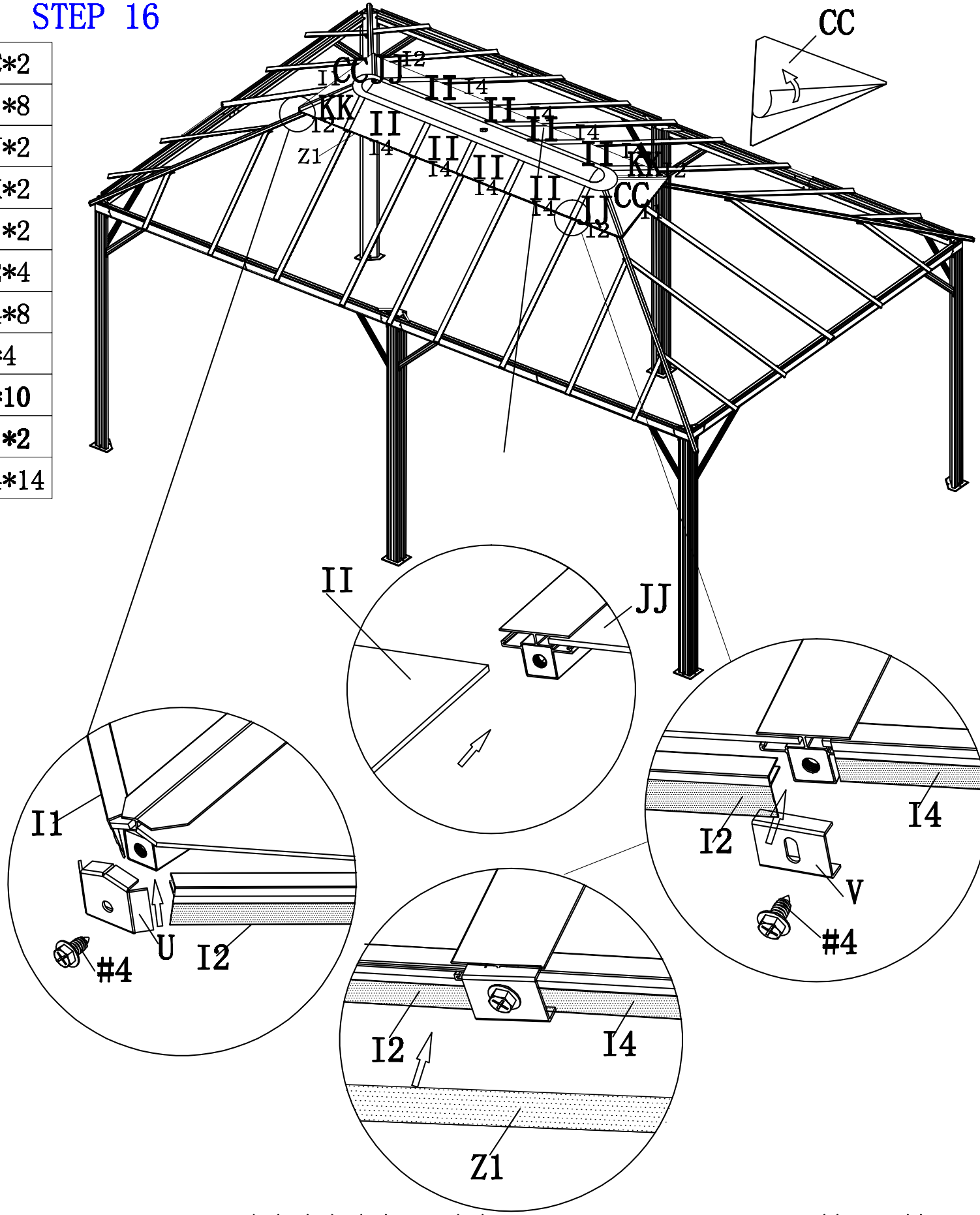
P*2
Q*2
S*14
#1*3
#2*28



Fix the roof spacer (Q) under this last assembly by covering and screwing the roof cap (P) on. Lay down this assembly over the first central connector (N1/N2) fitted with (D1/D2) corner roof tubes.Fix by using the bolts (#1) as shown. Fix other ends of the roof tubes (F) and (G) to the roof corner tubes (D1) and other **tubes (D2) by using the roof spacer brackets (S)and bolts and nuts (#2).**

STEP 16

CC*2
II*8
JJ*2
KK*2
I1*2
I2*4
I4*8
U*4
V*10
Z1*2
#4*14



Insert roof panels (CC), (II), (JJ) and (KK) into the groove of roof tubes (F) and (G).

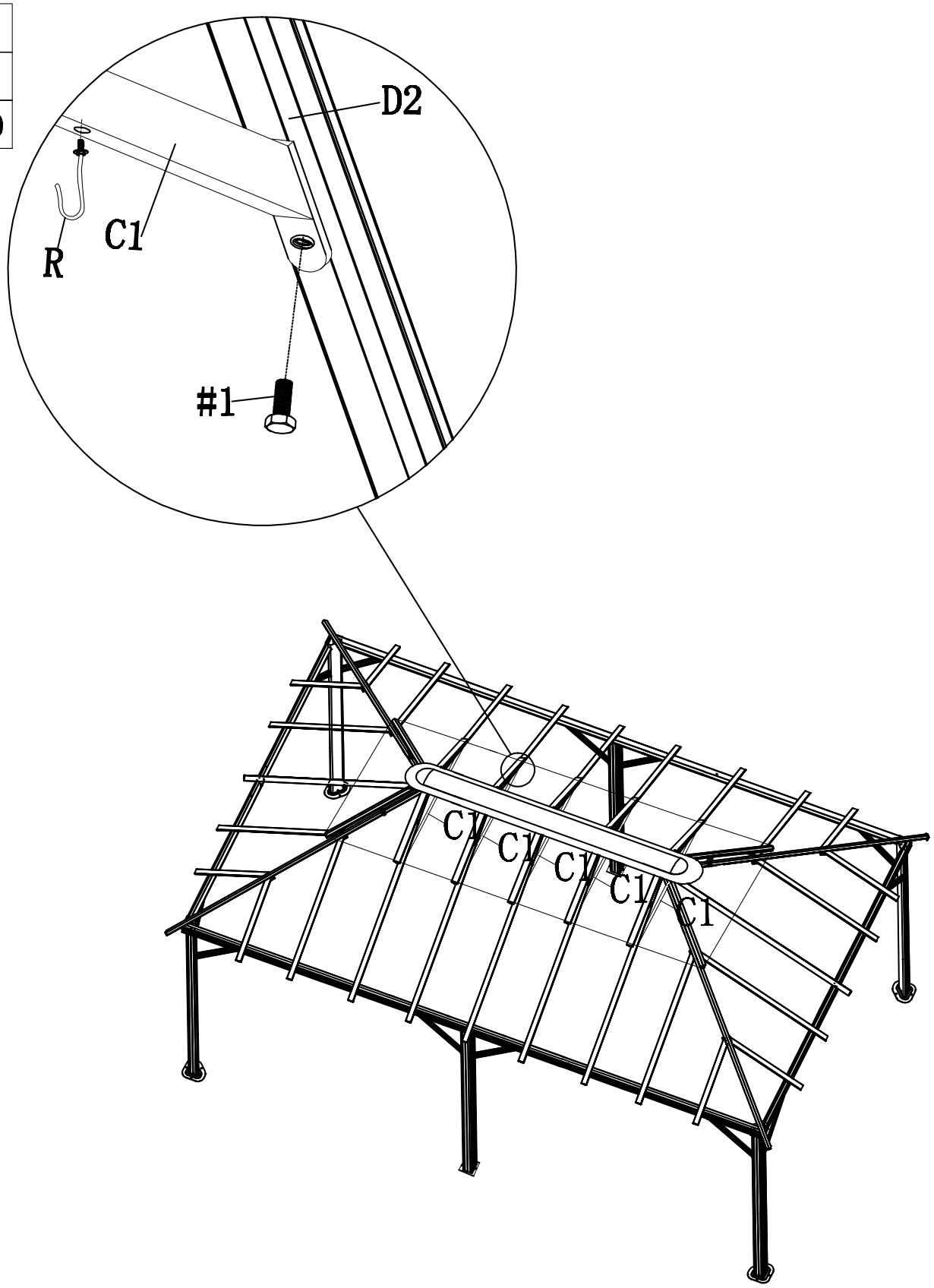
As illustrated, insert roof edges (I1), (I2) and (I4) at the ends of roof panels of the small roof. As illustrated fix the roof corner brackets (U) and side roof brackets (V) by using (#4) bolts. In order not to damage inserts, do not over tighten the bolts.

When you install (I1), (I2), and (I4), stick (Z1) on it and install one one.

Note: (I3) is the length of (I4), (I4) is with Velcro.

STEP 17

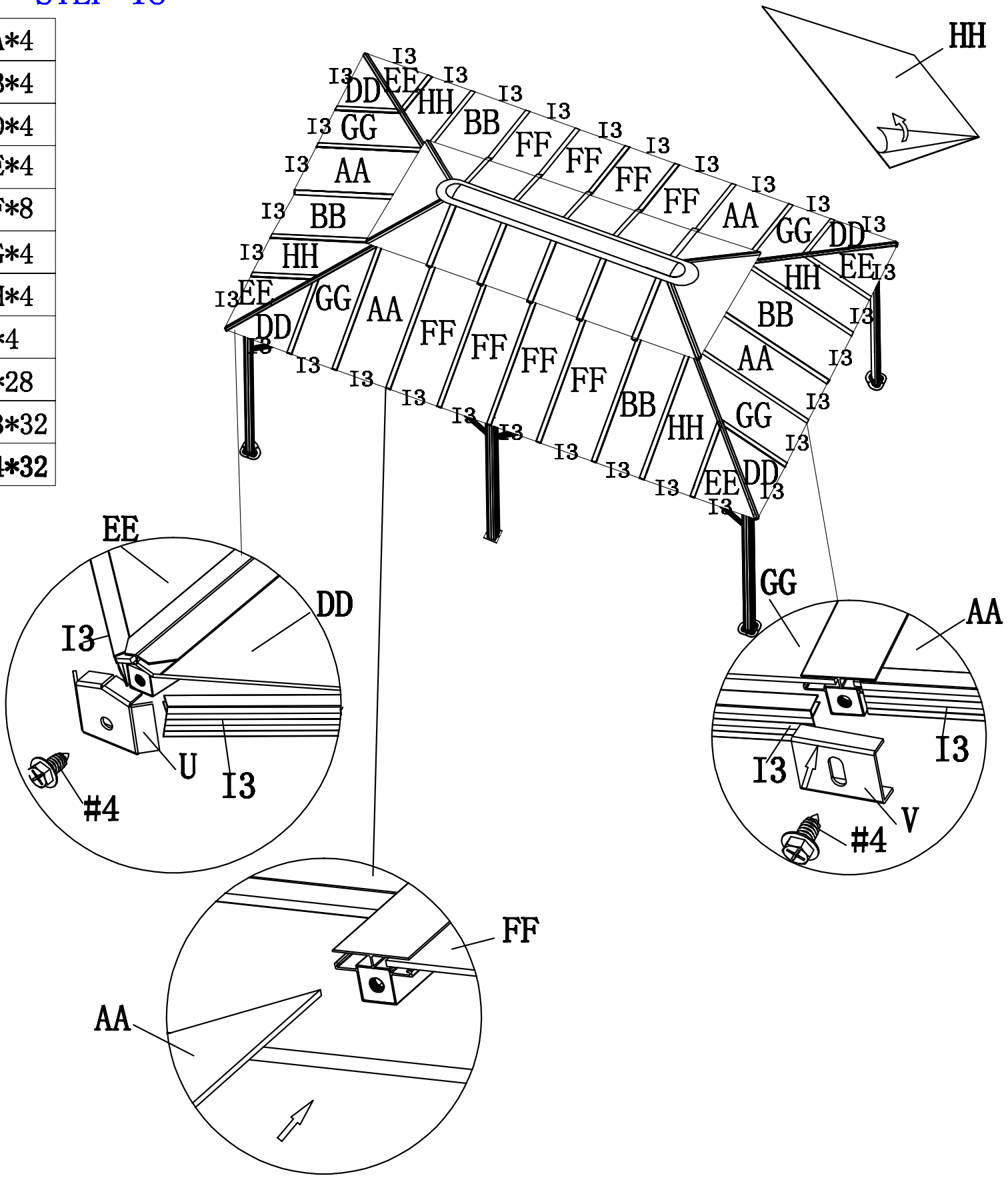
C1*5
R*5
#1*10



Pay attention to locate brackets pins toward up.
Install Brace(C1) and secure with Bolts(#1) and screw Hook(R).

STEP 18

AA*4
BB*4
DD*4
EE*4
FF*8
GG*4
HH*4
U*4
V*28
I3*32
#4*32



Insert roof panels (AA), (BB), (DD), (EE), (FF), (GG) and (HH) into the groove of roof tubes as shown.

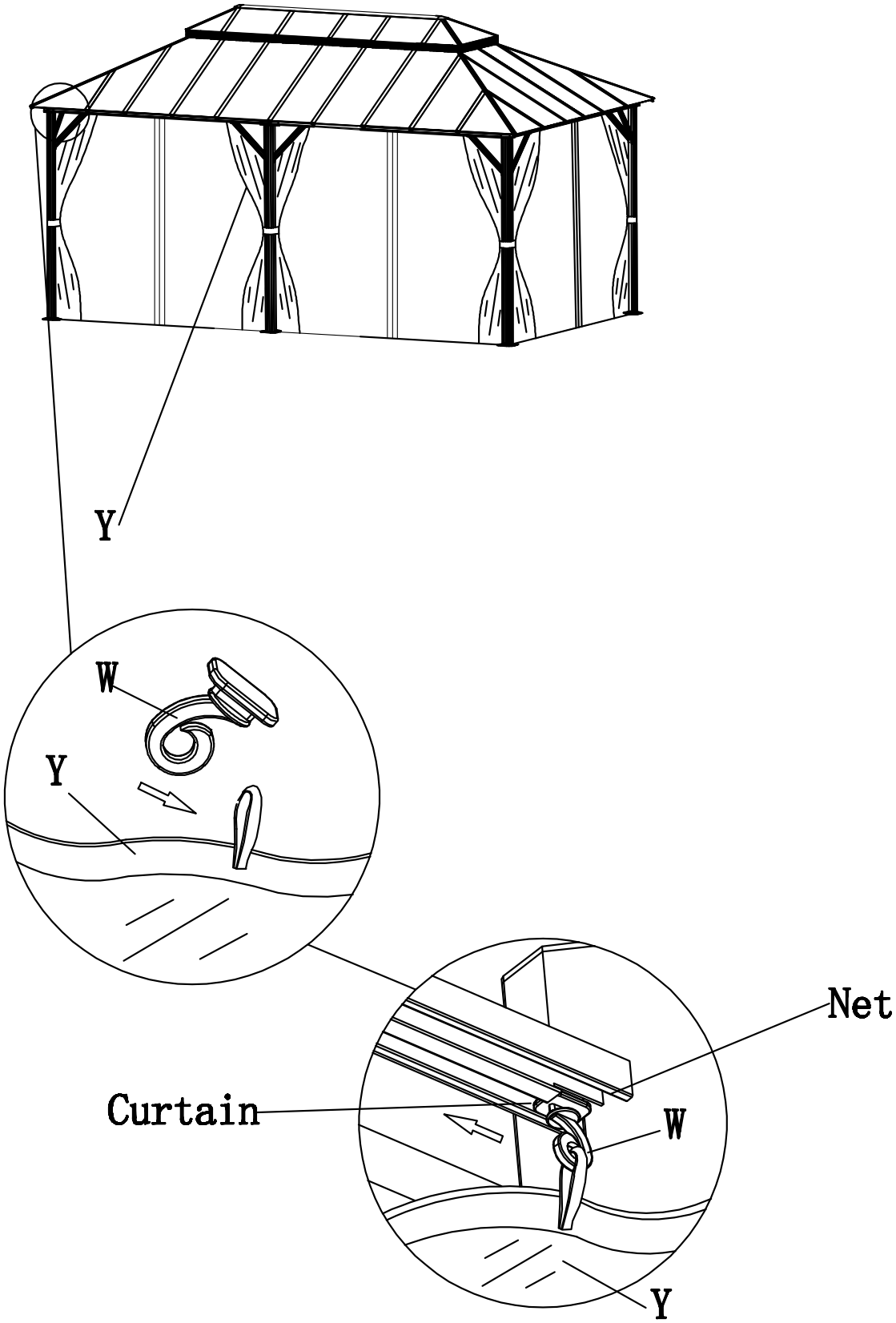
As shown, insert roof edges (I3) at ends of roof panels.

Secure roof panels by using corner roof brackets (U) and side roof brackets (V) with bolts (#4).

In orden not to damage inserts, do not over tighten the bolts.

STEP 19

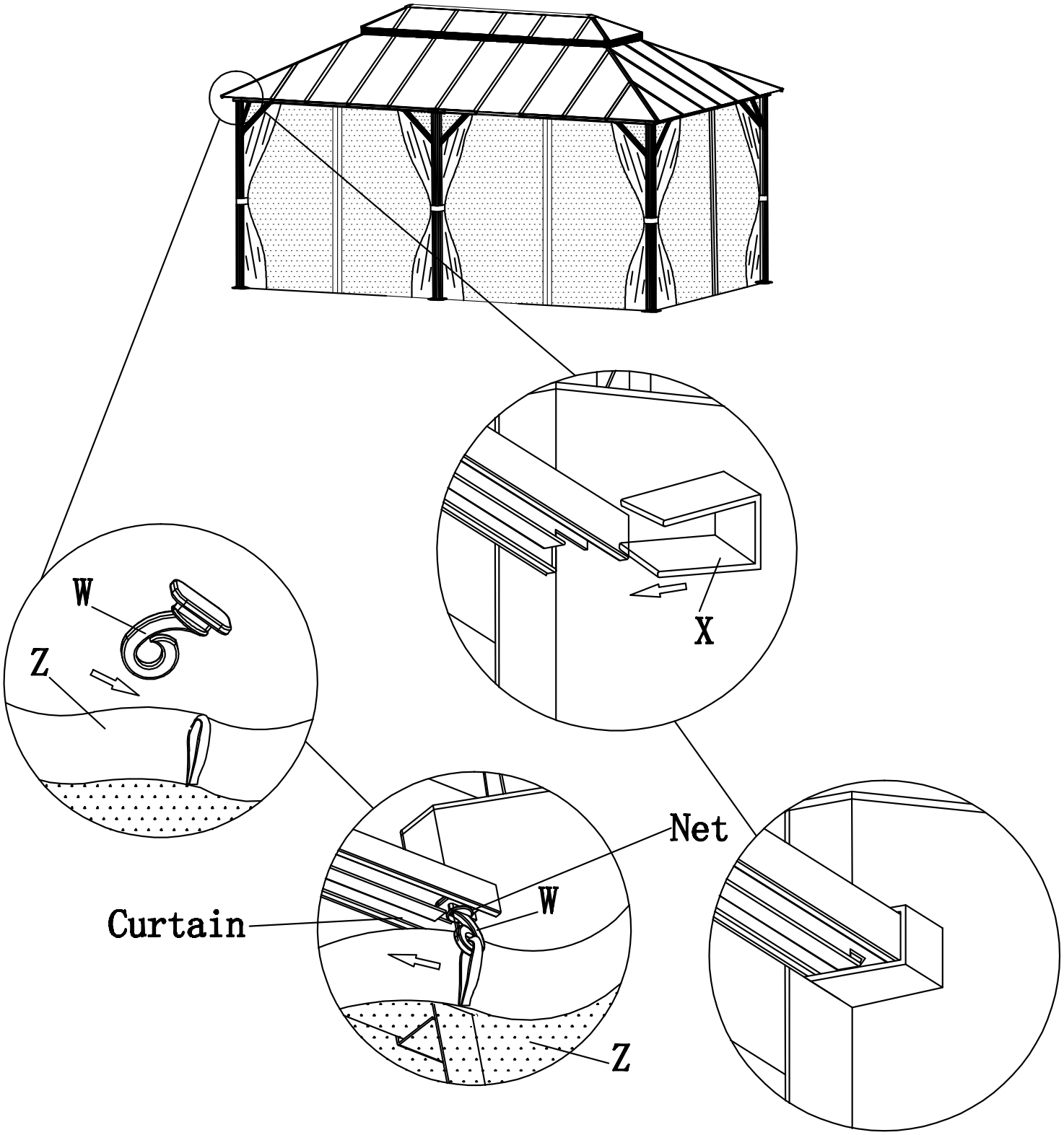
W*64
Y*1



Hang up the curtain hooks (W) into the loops of the curtain (Y) and slide these hooks **into the external rail of the (B1)/(B2) and (B3)/(B4) and (B5)/(B6) crossbars.**

STEP 20

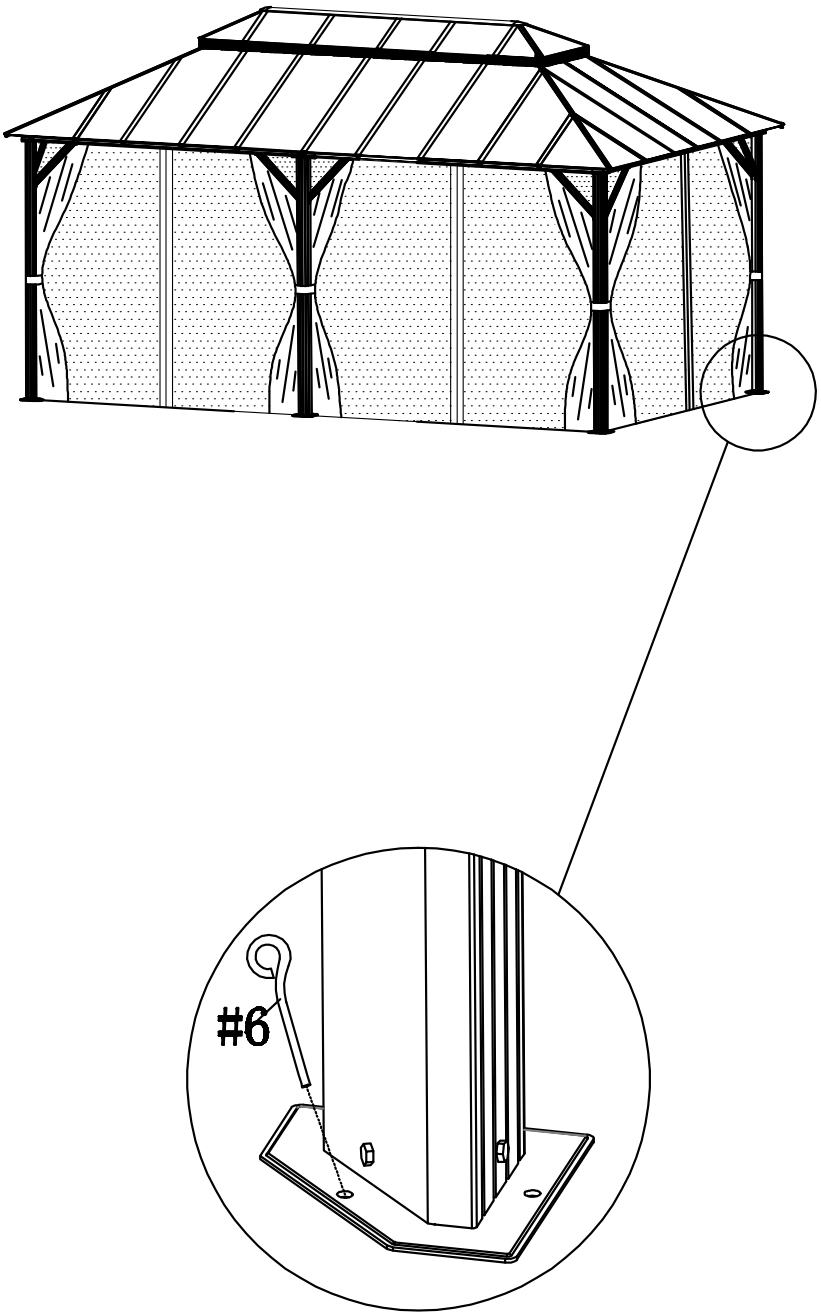
W*64
Z*1
Z1*1



Hang up the yarn net hooks (W) into the loops of net (Z) and insert these hooks **into the inside rail of the (B1)/(B2) and (B3)/(B4) and (B5)/(B6) crossbars.**
Then insert the hook stoppers (X) at ends of rail of **(B1)/(B2) and (B3)/(B4) and (B5)/(B6) crossbars.**

STEP 21

#6*6



Use the stakes (#6) for ground fixing. Take note the anchoring devices to use may vary **with ground status.Additional anchoring devices are not provided.**